

U.S. Grains Council

2017/2018 Corn Export Cargo Quality Report

Developing Markets • Enabling Trade • Improving Lives



**U.S. GRAINS
COUNCIL**



Quality, Reliability, Transparency



*Building partnerships
based on trust*

*Bridge to world's
largest, most reliable
grain supply*

Corn Quality Report

*Systematic survey of
corn quality at harvest
and of early exports*

*Transparent and
Consistent Methodology*

*Reliable and
Comparable Data*



Harvest Quality Report



HARVEST
QUALITY
REPORT





Export Cargo Quality Report



EXPORT
CARGO
REPORT





USGC Corn Quality Reports



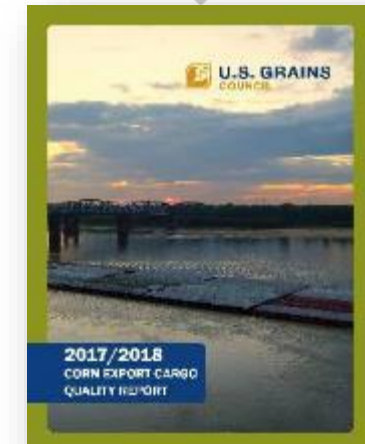
2011/2012 through 2016/2017

2017/2018

Harvest



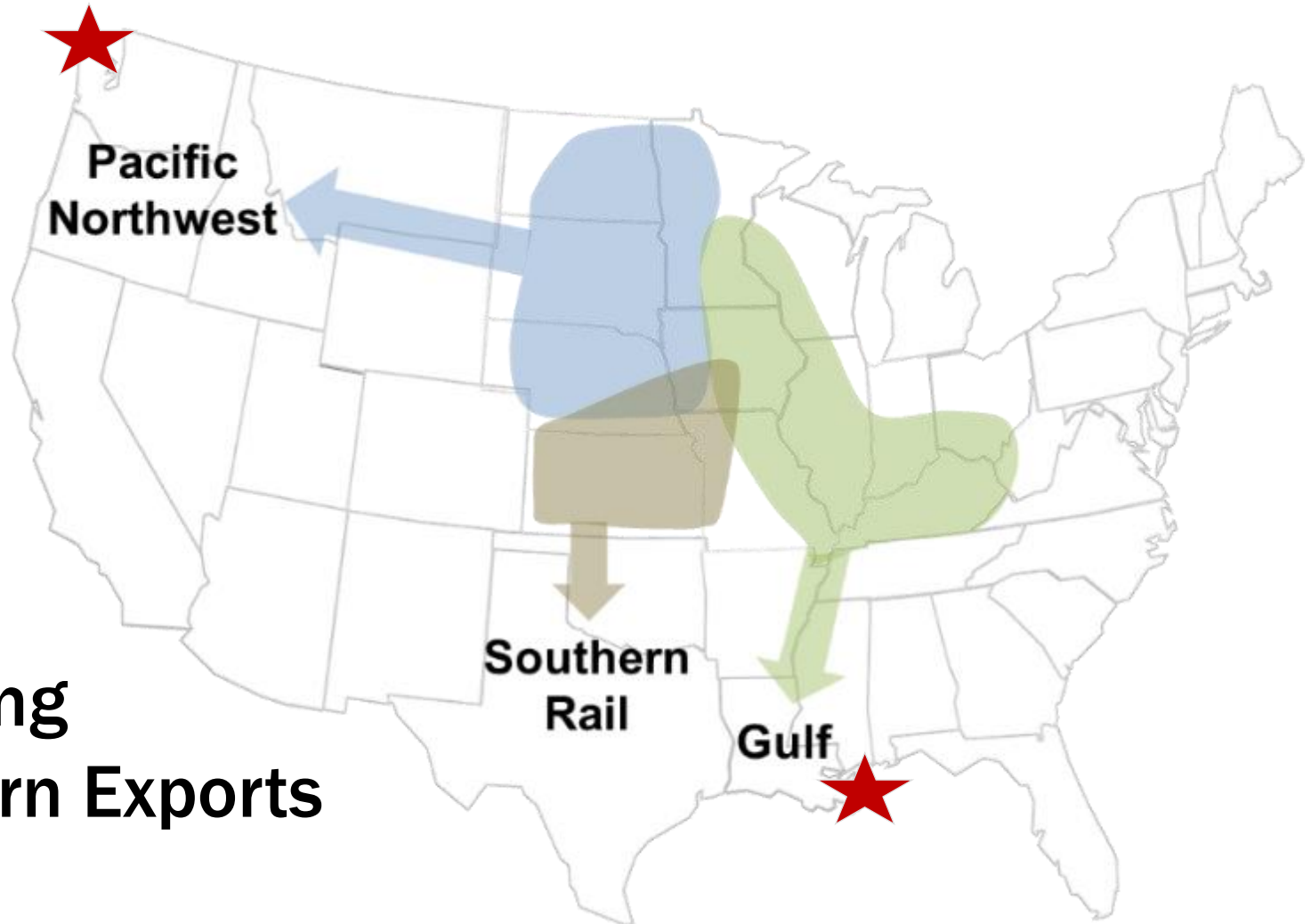
Export
Cargo





“Export Catchment Areas” (ECA)

**430 export samples
from ECAs representing
over 93.1% of U.S. Corn Exports**





Quality Factors Tested

Grading Factors

- Test weight
- Broken corn/foreign material
- Total damage
- Heat damage

Physical Factors

- Stress cracks/stress crack index
- 100-kernel weight
- Kernel volume
- True density
- Whole kernels
- Horneous (hard) endosperm

Moisture

Chemical Composition

- Protein
- Starch
- Oil

Mycotoxins

- Aflatoxins
- DON





2017/2018 Corn Export Cargo Quality Highlights



Overall Crop	Grade Factors/ Moisture	Chemical Composition	Physical Factors	Mycotoxins
Aggregate averages rated at U.S. No. 2 or better on ALL grade factors	Test Weight Same as 2016/2017 BCFM Same as 5YA* Total Damage Lower than 2016/2017 and 5YA Moisture Same as 5YA	Protein Same Starch Lower Oil Higher	Stress Cracks Slightly lower 100-Kernel Weight and Kernel Volume Higher True Density Similar Whole Kernels Lower Horneous Endosperm Slightly lower	ALL samples below FDA action level of 20 ppb for aflatoxin ALL samples below FDA advisory level of 5 ppm for DON
		Compared to the 5YA	Compared to the 5YA	

* 5YA = 2012/2013-2016/2017 marketing years



Export Cargo 2017/2018 Highlights



Grade Factors

- Average U.S. Aggregate **better than or equal to** U.S. No. 2 on all attributes
- Test weight **same** as 2016/2017
- **Same** BCFM as 2016/2017 and 5YA*
- Total damage **lower** than 2016/2017 and 5YA

Moisture

- Slightly higher than 2016/2017, but **same as** 5YA

Chemical Composition

- **Same** protein and **higher** oil concentrations than 2016/2017 and 5YA
- **Slightly lower** starch concentration than 2016/2017 and lower than 5YA

Physical Factors

- Slightly higher stress cracks and SCI than 2016/2017, yet **slightly lower** than 5YA
- **Higher** 100-kernel weight and kernel volume than 2016/2017 and 5YA
- **Slightly higher** true density than 2016/2017
- **Lower** percent of whole kernels, but **higher** horneous endosperm than 2016/2017

**5YA: simple average of the U.S. Aggregate quality factor's average in 2012/2013, 2013/2014, 2014/2015, 2015/2016 and 2016/2017*



Export Cargo 2017/2018 Highlights (cont'd)



Mycotoxins

Aflatoxins

- **All** export samples tested **below** the FDA action level of 20 ppb for aflatoxins
- A **higher** proportion of the export samples had **no** detectable levels of aflatoxins than 2016/2017 and 2015/2016

Deoxynivalenol (DON) or Vomitoxin

- **100%** of the corn export samples tested **below** the 5 ppm FDA advisory level for DON
- A **higher** proportion of the export samples had **no** detectable levels of DON than 2016/2017



Grade Factors and Moisture



Grades and Grade Requirements



Grade	Min. Test Weight per Bushel (Pounds)	Maximum Limits of		
		Damaged Kernels		BCFM
		Heat Damaged (%)	Total (%)	
U.S. No. 1	56.0	0.1	3.0	2.0
U.S. No. 2	54.0	0.2	5.0	3.0
U.S. No. 3	52.0	0.5	7.0	4.0
U.S. No. 4	49.0	1.0	10.0	5.0
U.S. No. 5	46.0	3.0	15.0	7.0



Grade Factors and Moisture



	No. of Samples	Avg.	Std. Dev.	Min.	Max.
Test Weight (lb/bu)	430	57.4	0.85	54.2	61.1
Test Weight (kg/hl)	430	73.9	1.10	69.8	78.6
BCFM (%)	430	2.9	0.59	0.5	5.4
Total Damage (%)	430	1.9	1.02	0.0	10.4
Heat Damage (%)	430	0.0	0.01	0.0	0.2
Moisture (%)	430	14.4	0.29	13.1	15.3

Test Weight – U.S. Units (lb/bu)

U.S. Aggregate: 57.4 lb/bu

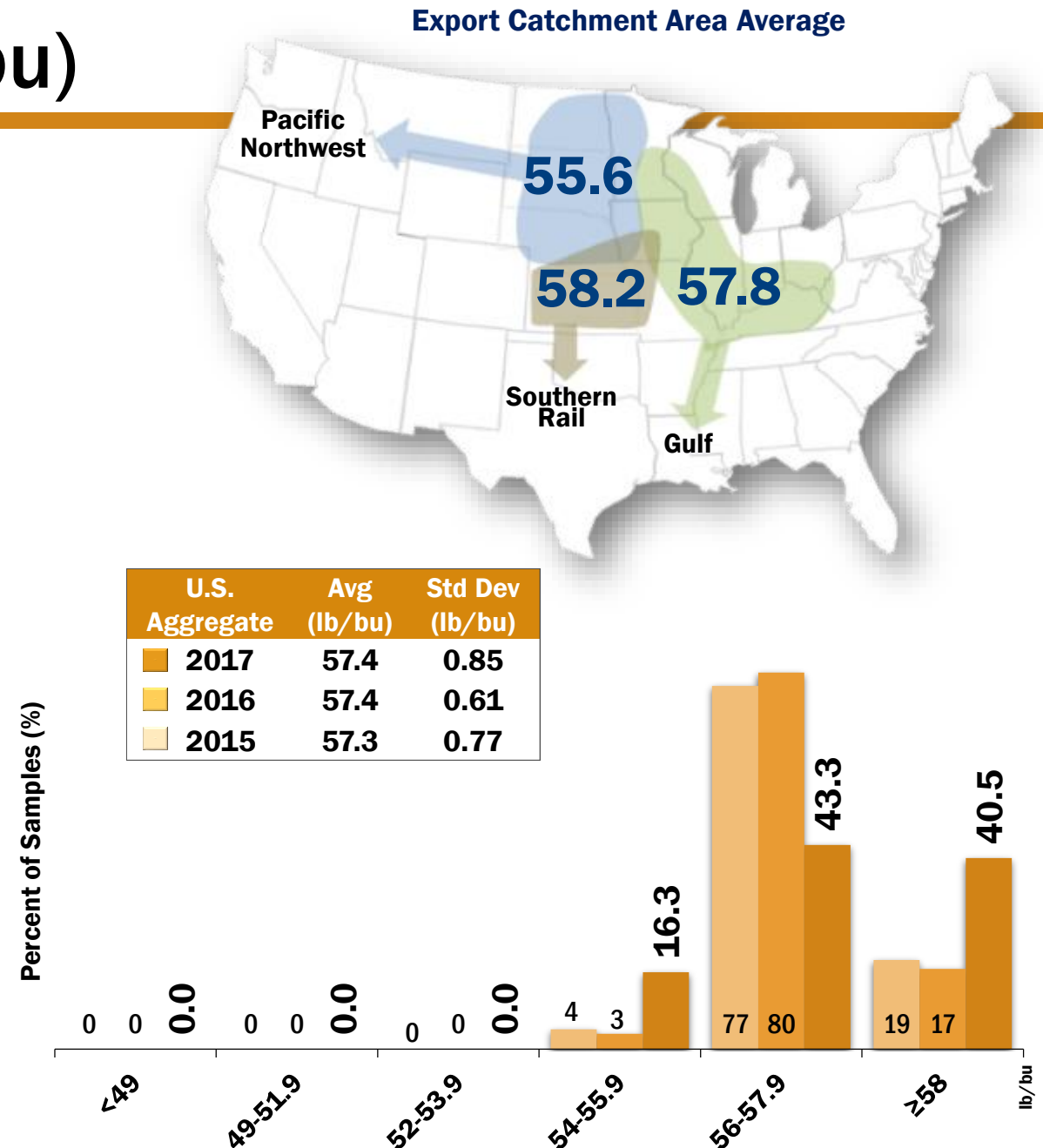
Indicates good overall grain quality

Same as 2016/2017,
and similar to 5YA*
(57.5 lb/bu)

Average **well above** the limit of
U.S. No. 1 grade

Southern Rail ECA average
higher than Gulf
and Pacific Northwest ECAs

*5YA: simple average of U.S. Aggregate quality factor's average in 2012/2013, 2013/2014, 2014/2015, 2015/2016 and 2016/2017.



Test Weight – Metric (kg/hl)

U.S. Aggregate: 73.9 kg/hl

Indicates good overall grain quality

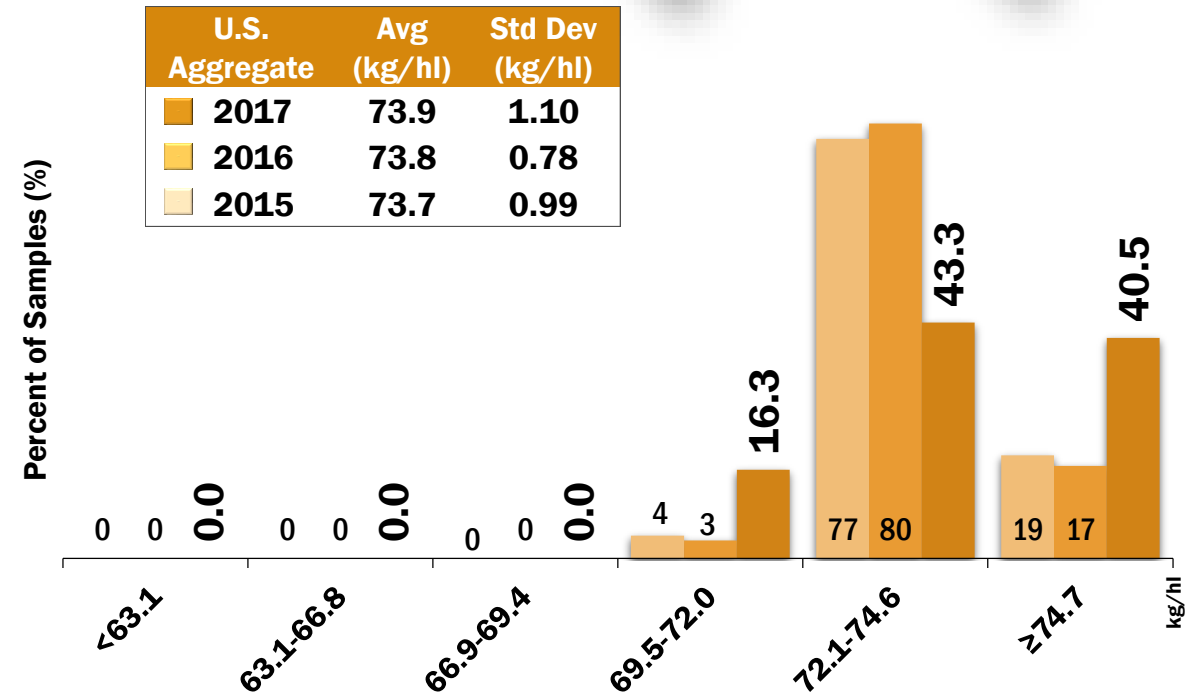
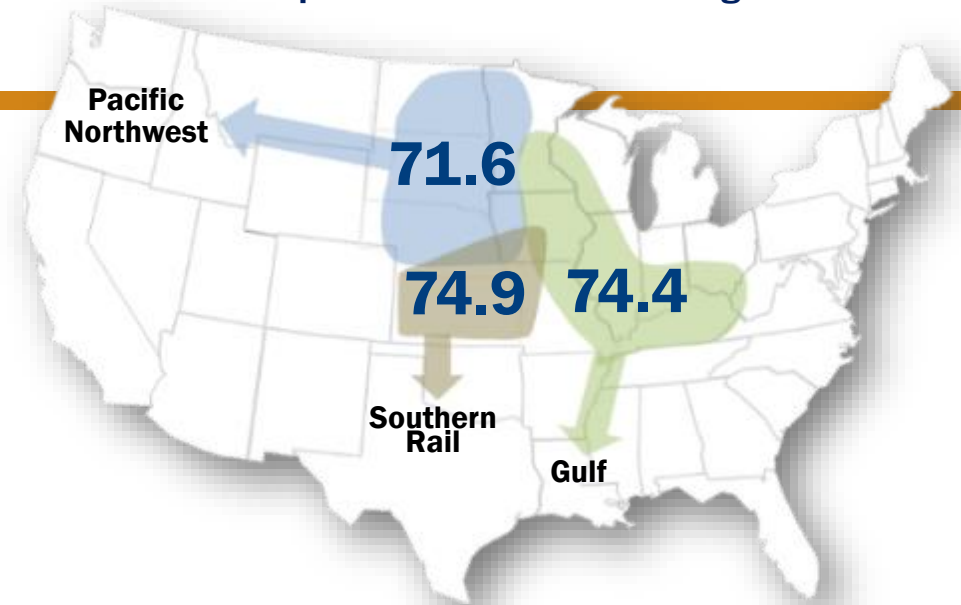
Same as 2016/2017,
and similar to 5YA*
(74.0 kg/hl)

Average **well above** the limit of
U.S. No. 1 grade

Southern Rail ECA average
higher than Gulf
and Pacific Northwest ECAs

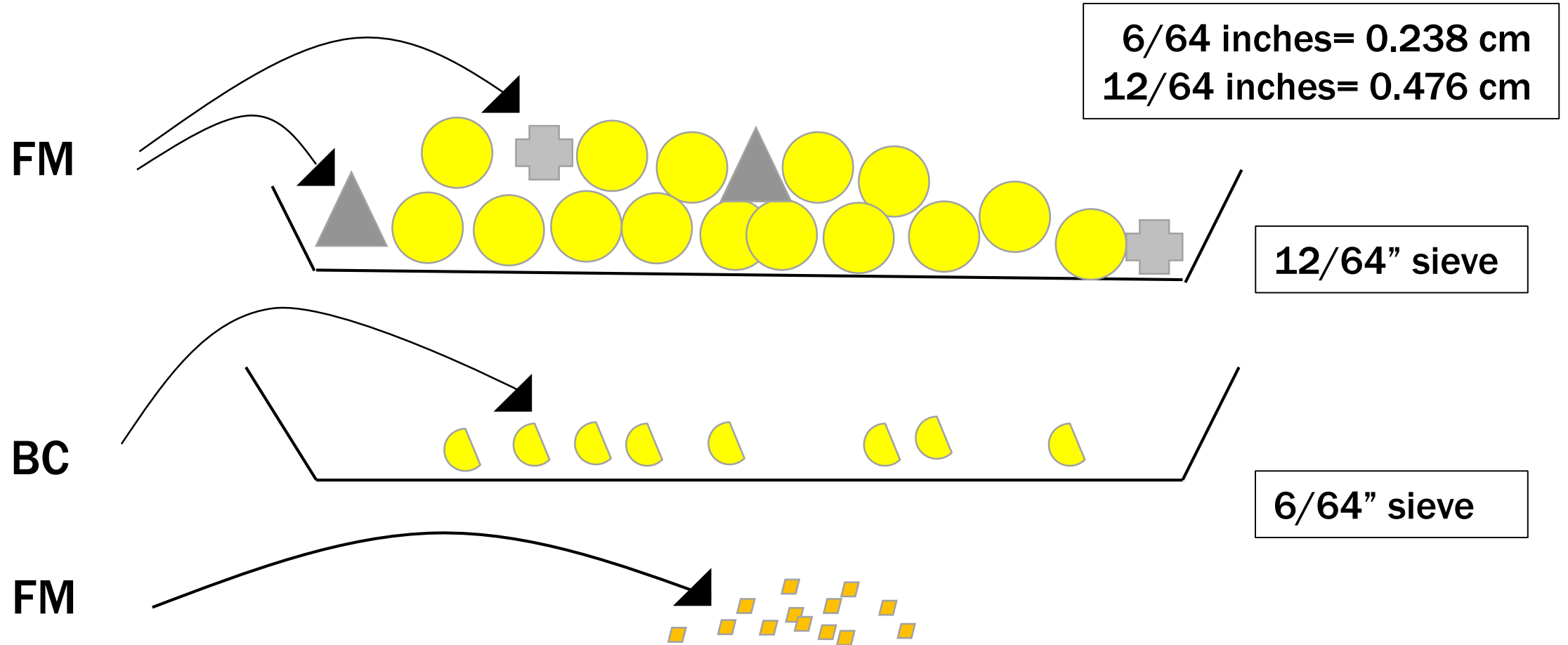
*5YA: simple average of U.S. Aggregate quality factor's average in 2012/2013, 2013/2014, 2014/2015, 2015/2016 and 2016/2017.

Export Catchment Area Average





Broken Corn & Foreign Material*



* Measured as % of weight

Broken Corn & Foreign Material (%)

U.S. Aggregate: 2.9%

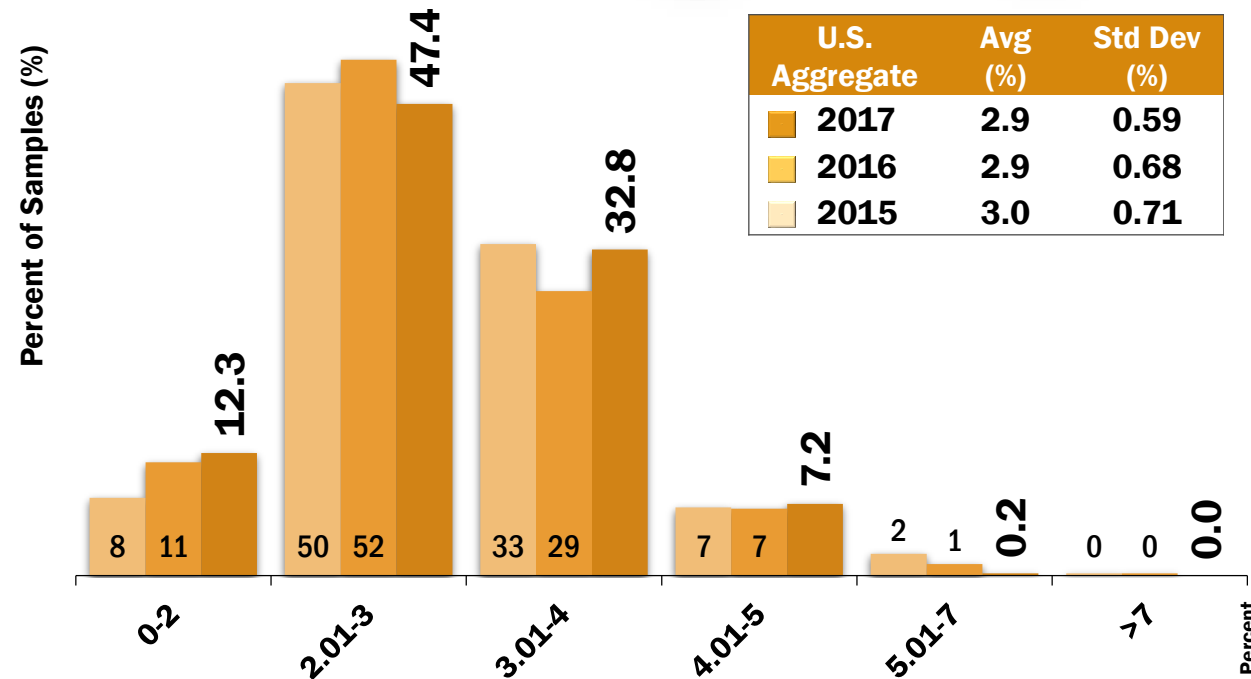
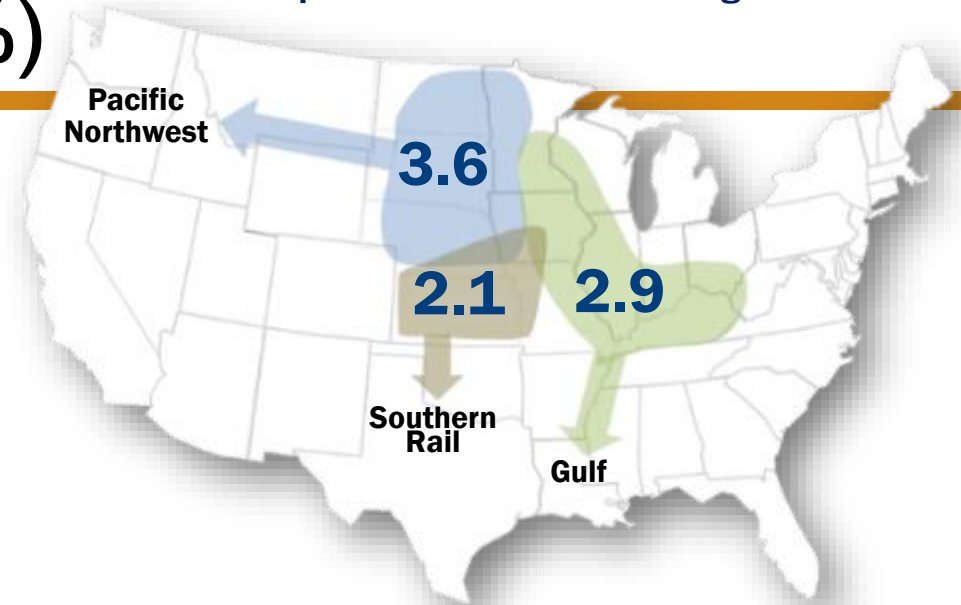
Same as
2016/2017 and 5YA (2.9%)

Average was below
U.S. No. 2 grade

About 60% of the samples
had $\leq 3\%$ BCFM

Lower in Southern Rail ECA than in
Pacific Northwest and Gulf ECAs

Export Catchment Area Average



U.S. Aggregate	Avg (%)	Std Dev (%)
2017	2.9	0.59
2016	2.9	0.68
2015	3.0	0.71

Total Damage (%)

U.S. Aggregate: 1.9%

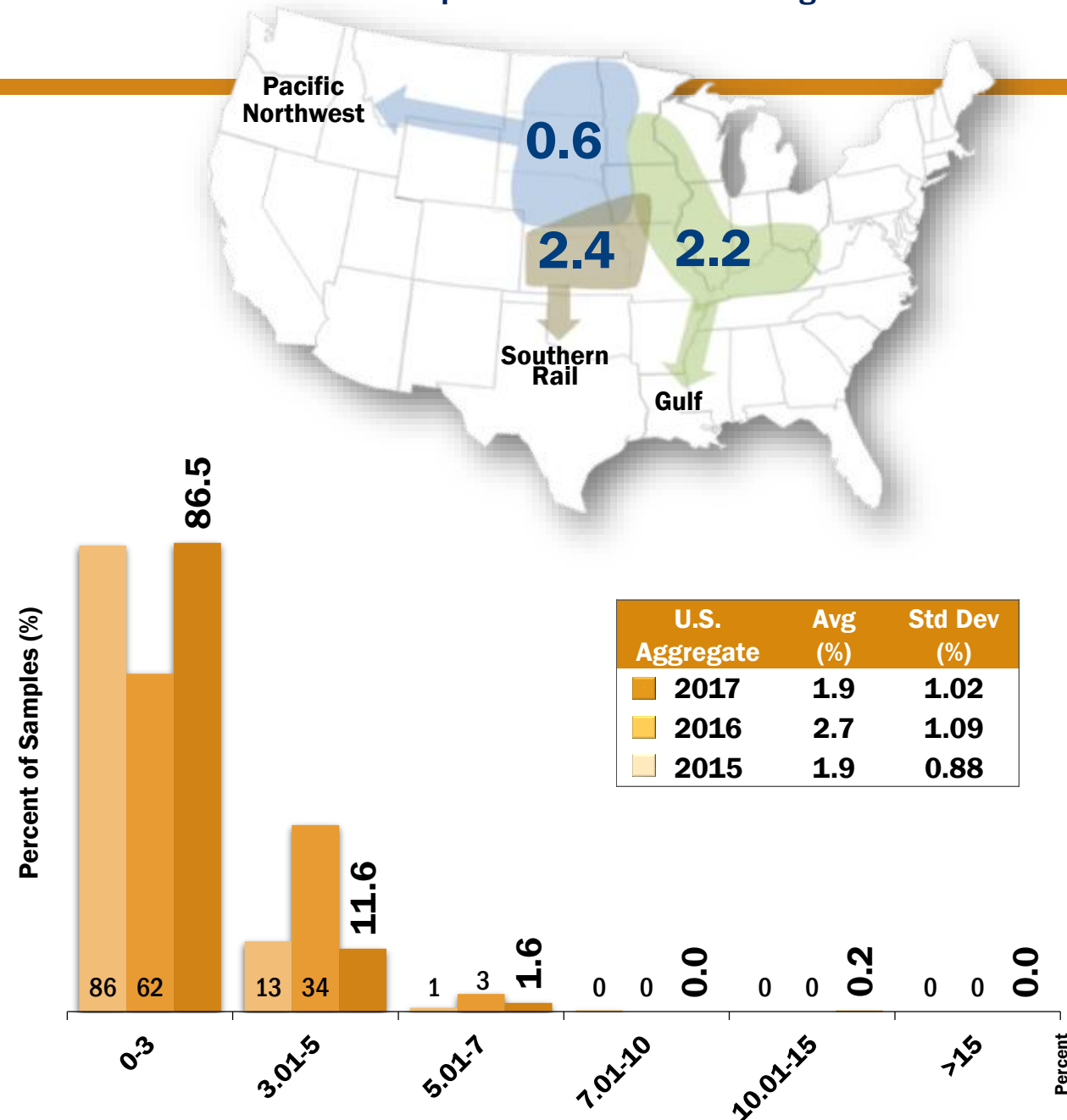
Lower than 2016/2017 and 5YA,
same as 2015/2016

98.1% of all samples
meet standard for U.S. No. 2

Nominal increase
in average from harvest

Pacific Northwest ECA
has **consistently** had **lowest**
total damage of the three ECAs

Export Catchment Area Average



Heat Damage (%)

Heat Damage

Only four samples
in the entire sample set
showed any heat damage
(0.1, 0.1, 0.2 and 0.2%)

Average **below** the limit for
U.S. No. 1 Grade

Indicates **good management**
of the drying and storage of corn



Moisture (%)

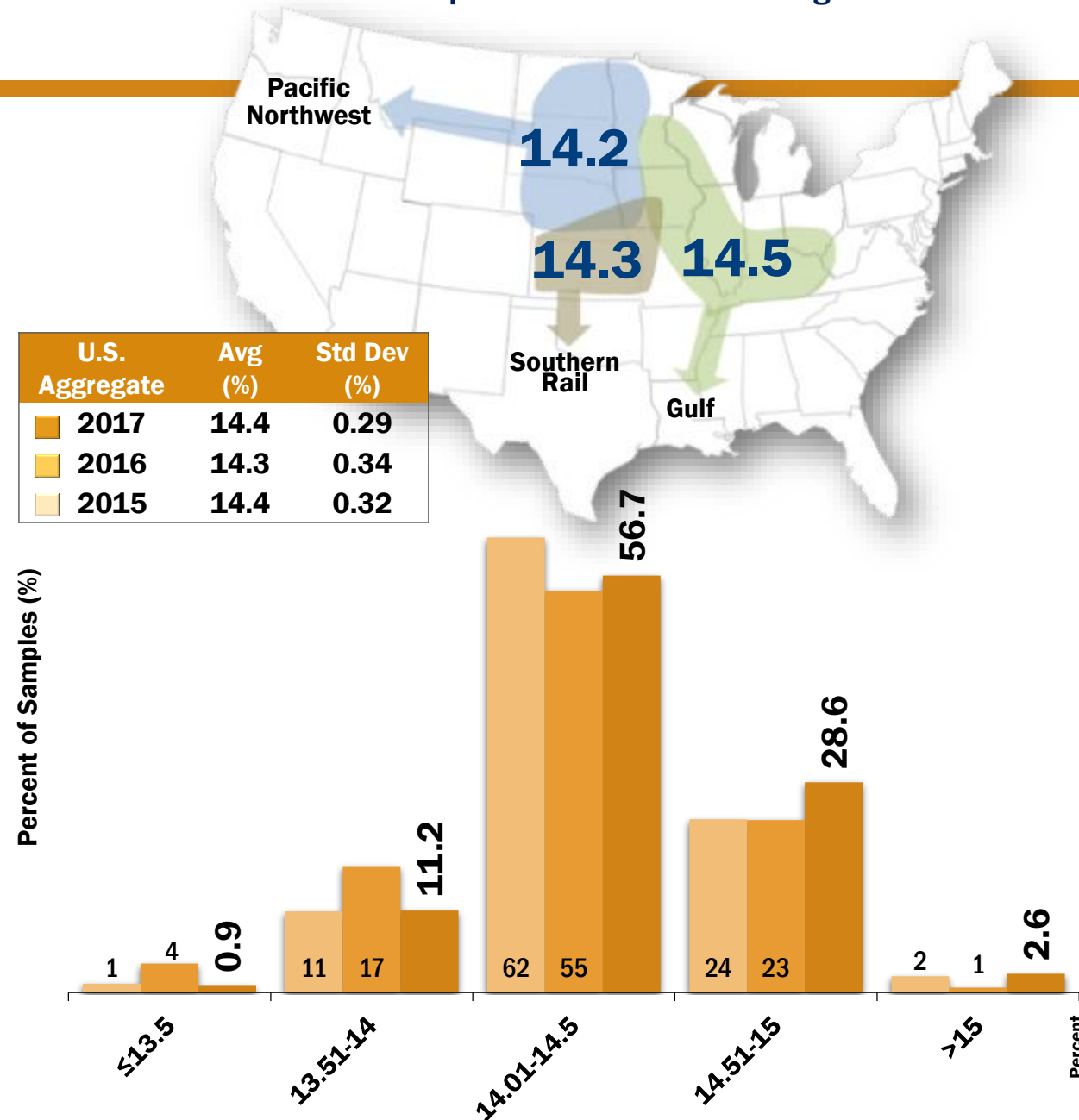
Not a grade factor
U.S. Aggregate: 14.4%

Slightly higher than 2016/2017,
yet the same as 5YA (14.4%)

Higher percentage of samples
with > 14.5% moisture
than previous 2 years

Pacific Northwest ECA had
the **lowest** average for 2016/2017,
2015/2016 and 5YA

Export Catchment Area Average





Chemical Composition



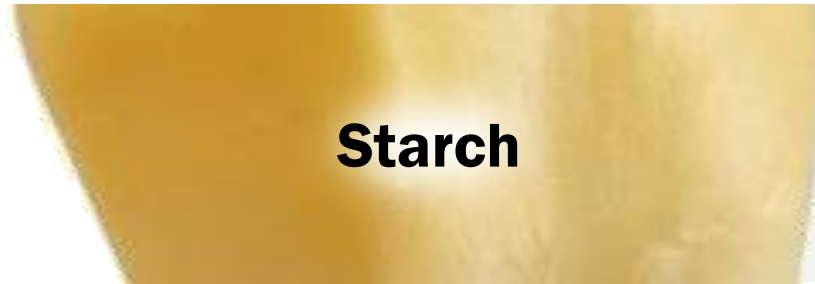
Chemical Composition



Important for poultry
and livestock feeding
Supplies essential
amino acids

Influenced by

Genetics, weather,
crop yields and
available nitrogen
during the growing season



Important for wet millers
and dry-grind ethanol
manufacturers

Influenced by

Genetics, weather
and crop yields



Important by-product
of wet and dry milling
Essential feed
component

Influenced by



Chemical Composition



	No. of Samples	Avg.	Std. Dev.	Min.	Max.
Protein (Dry Basis %)	430	8.6	0.29	7.7	9.9
Starch (Dry Basis %)	430	72.1	0.39	70.8	73.2
Oil (Dry Basis %)	430	4.1	0.12	3.8	4.6

Protein (Dry Basis %)

U.S. Aggregate: 8.6%

Same as 2016/2017 and 5YA

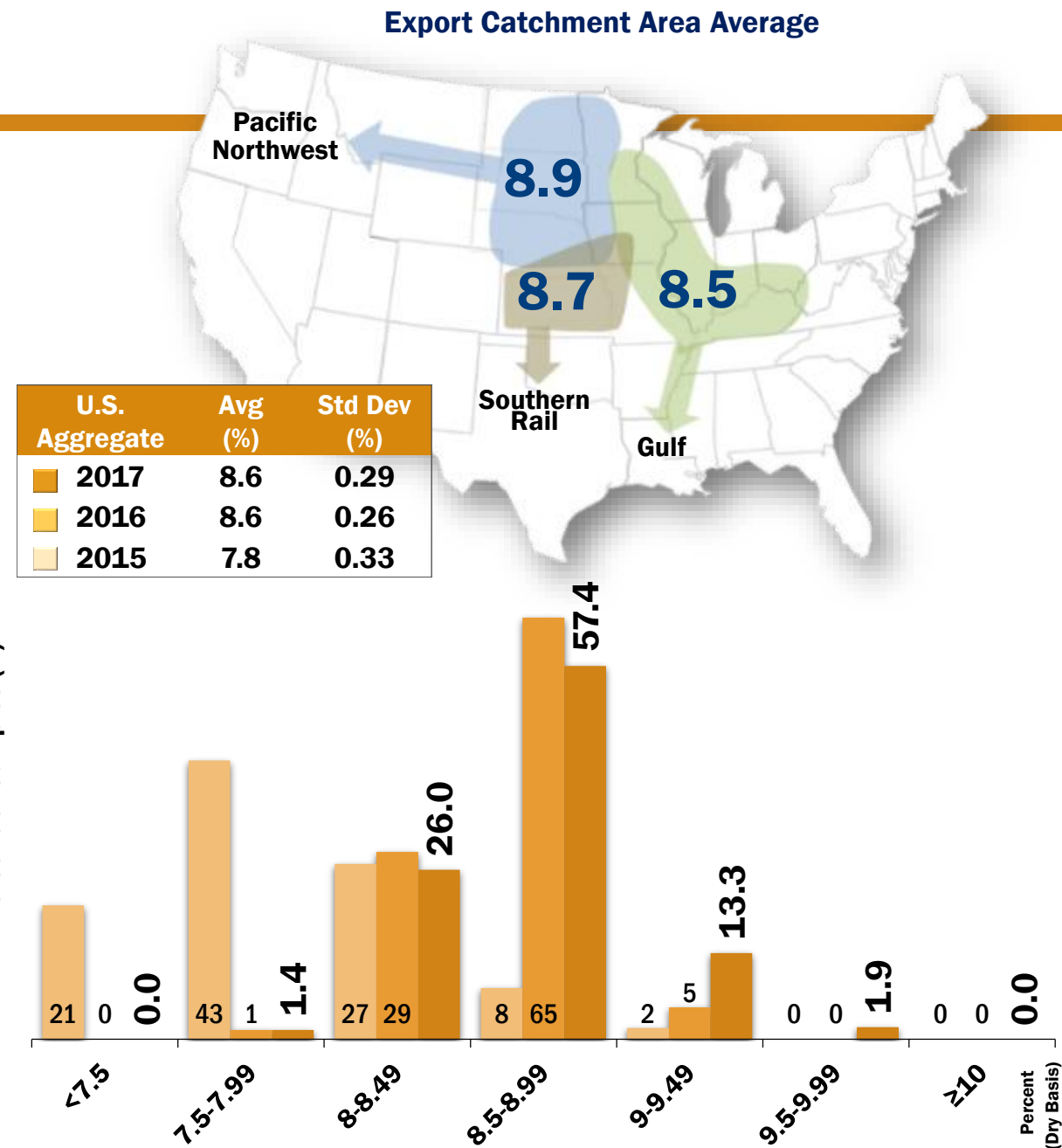
Corn with protein $\geq 8.5\%$:

2017/2018: **72.6%**

2016/2017: 70%

2015/2016: 10%

Pacific Northwest ECA had **highest** protein concentration, same as 2015/16 and 5YA



Starch (Dry Basis %)

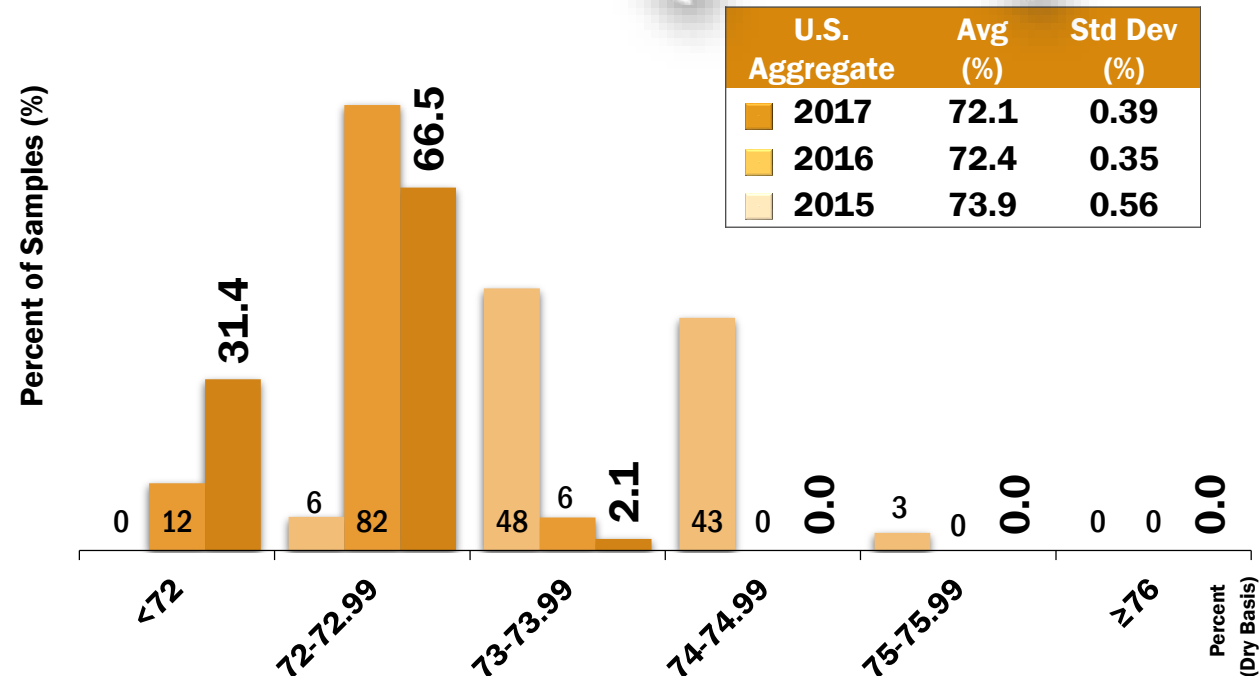
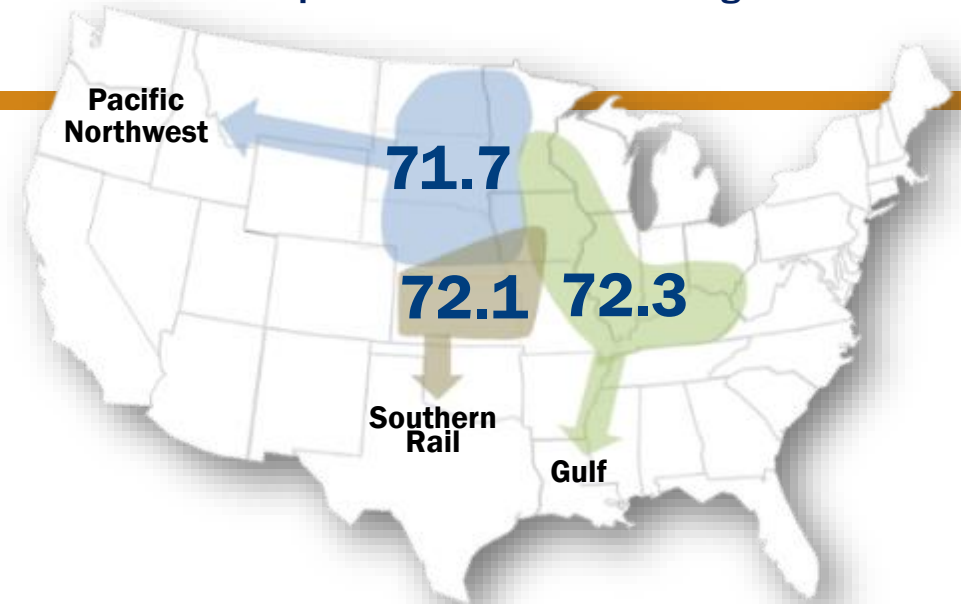
U.S. Aggregate: 72.1%

Slightly lower than 2016/2017
and lower than 5YA (73.4%)

Fewer samples had 73%
or higher starch concentration
than the previous 2 years

Gulf ECA had **highest**
starch concentration,
same as 2015/2016 and 5YA

Export Catchment Area Average



Oil (Dry Basis %)

U.S. Aggregate: 4.1%

Higher than 2016/2017,
2015/2016 and 5YA (3.9%)

Corn with oil concentration $\geq 4\%$

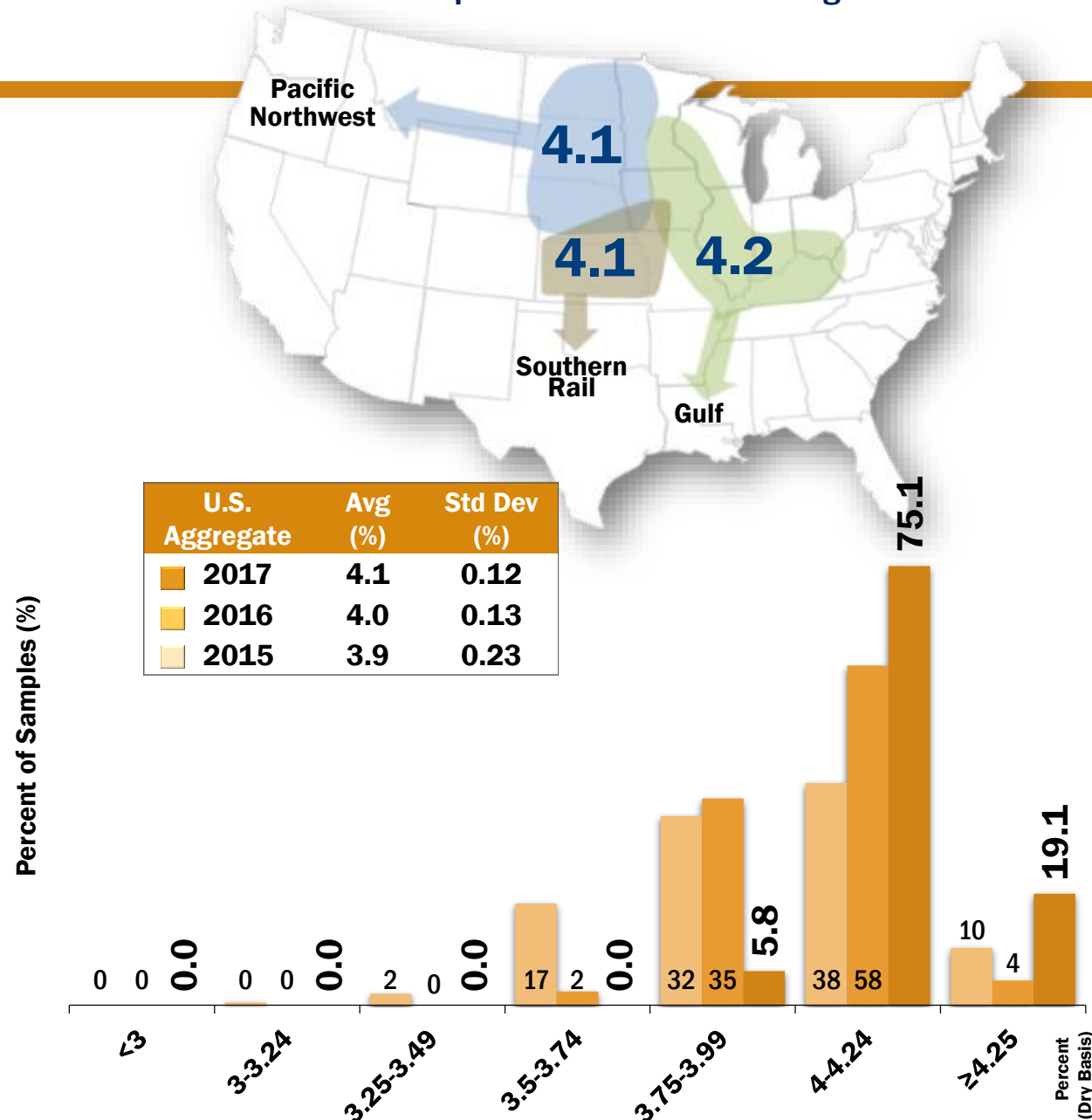
2017/2018: **94.2%**

2016/2017: 62%

2015/2016: 48%

Gulf ECA had **slightly higher**
average concentration than
Pacific Northwest and
Southern Rail ECAs

Export Catchment Area Average

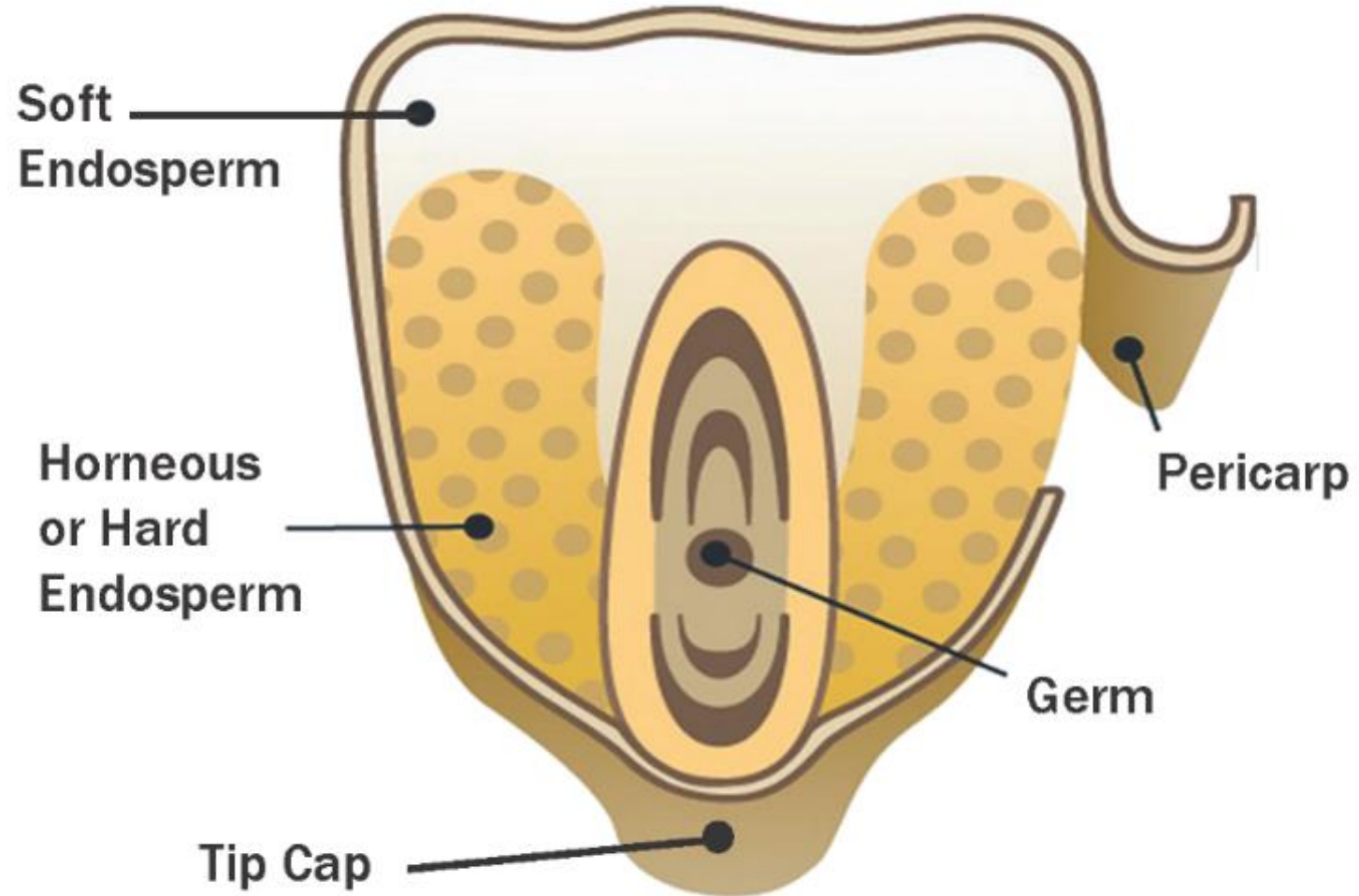




Physical Factors



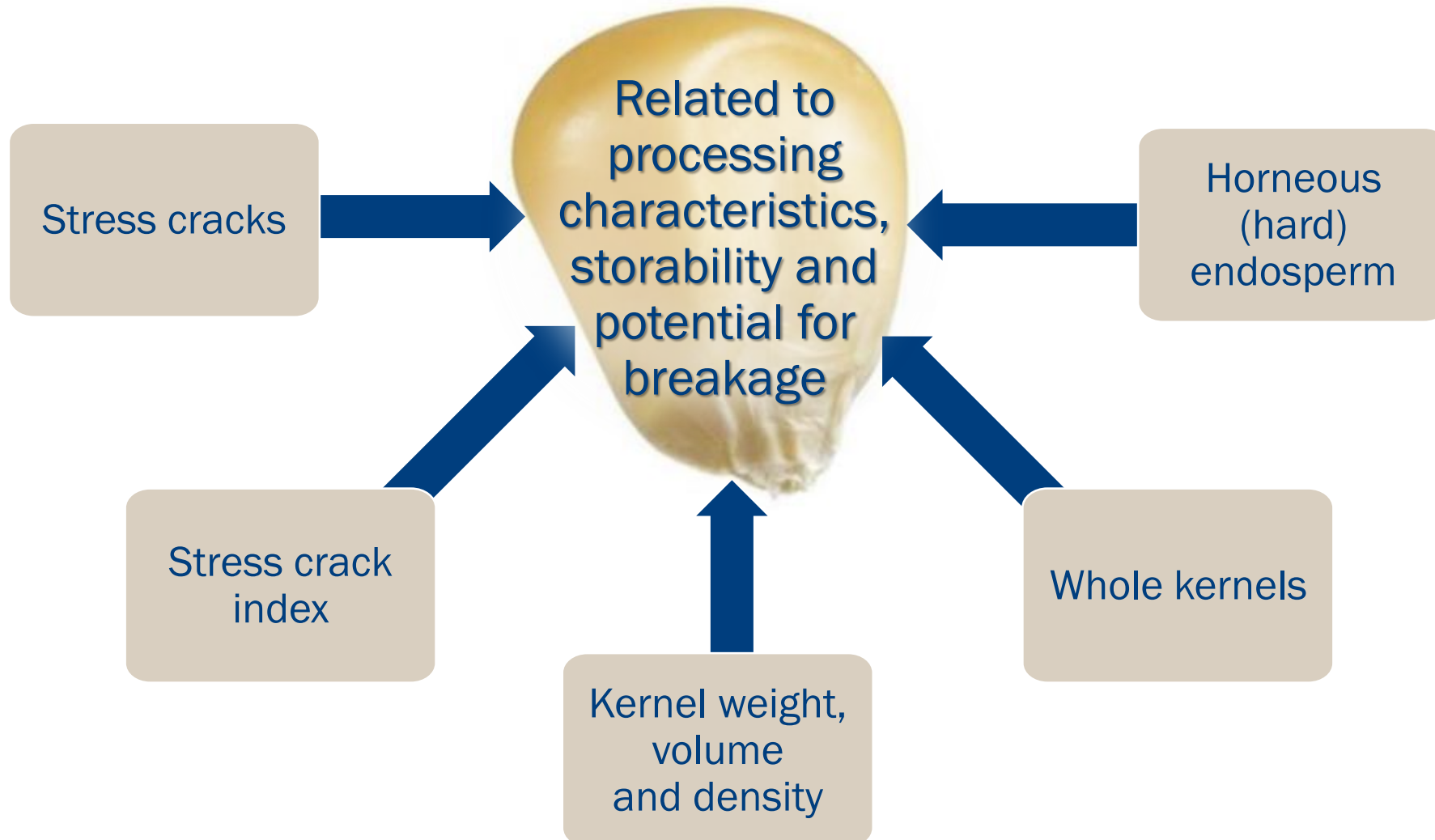
Corn Morphology



Source: Adapted from Corn Refiners Association, 2011



Physical Factors – Overview





Physical Factors



	No. of Samples	Avg.	Std. Dev.	Min.	Max.
Stress Cracks (%)	430	9	5	0	36
Stress Crack Index	430	22.4	15.6	0	120
100-Kernel Weight (g)	430	36.07	1.43	27.45	41.05
Kernel Volume (cm ³)	430	0.28	0.01	0.22	0.32
True Density (g/cm ³)	430	1.287	0.012	1.211	1.334
Whole Kernels (%)	430	84.4	5.0	64.0	97.6
Horneous Endosperm (%)	430	81	2	75	90



Stress Cracks

Stress Cracks (%)

- Internal cracks in the horneous (hard) endosperm
- Most common cause is artificial drying
- Impacts breakage susceptibility, milling and alkaline cooking

Stress Crack Index (SCI)

- Indicates severity of stress cracking
- Measures single, double and multiple stress cracks
- Range 0 – 500 (100 kernel sample)



Stress Crack Index (SCI)



**% kernels with
1 stress crack**

X 1

+



**% kernels with
2 stress cracks**

X 3

+



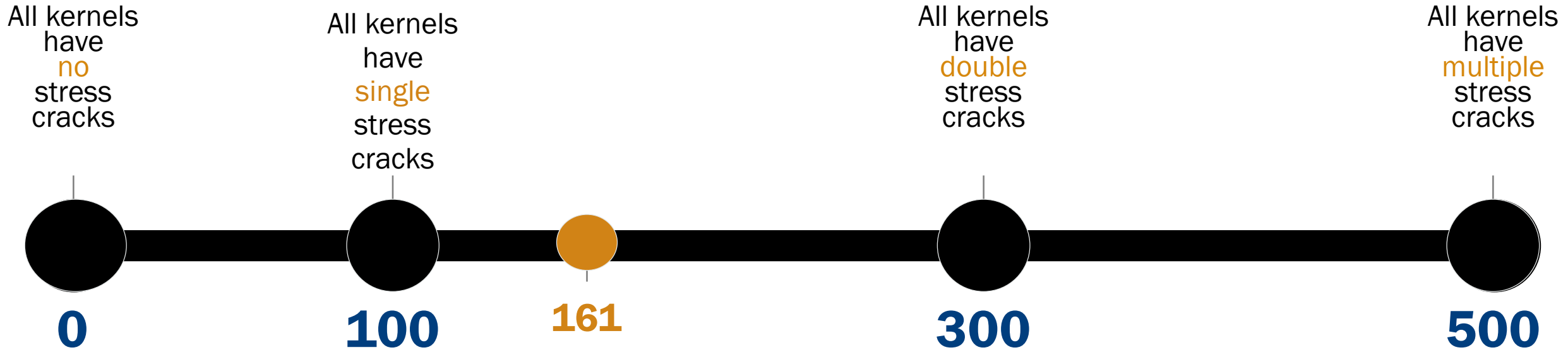
**% kernels with
>2 stress cracks**

X 5

= SCI



Magnitude of SCI



Example: **SC% = 43%**

SCI Calculation

$$(4\%^a \times 1) + (19\%^b \times 3) + (20\%^c \times 5) = 161$$

a: 4 kernels

b: 19 kernels

c: 20 kernels

Stress Cracks (%)

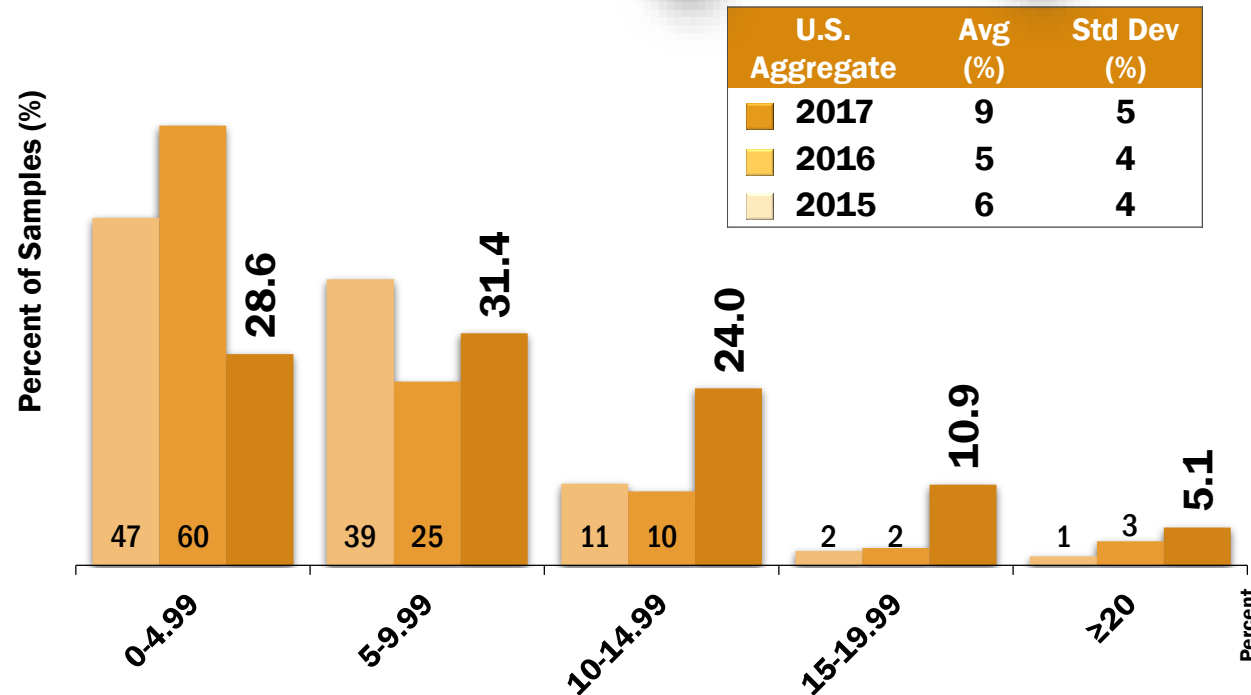
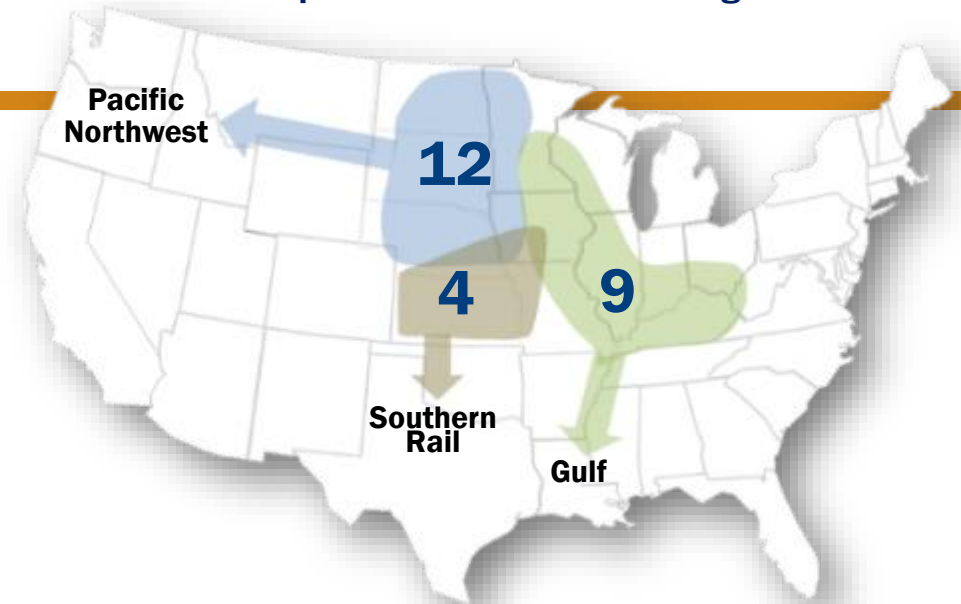
U.S. Aggregate: 9%

Slightly higher than 2016/2017
slightly lower than 5YA (10%)

Fewer percentage of samples
with < 15% stress cracks than
previous 2 years

Pacific Northwest experienced
slightly higher average
stress cracks than
Gulf and Southern Rail ECAs
for 2017/2018,
the previous two years and 5YA

Export Catchment Area Average



Stress Cracks Index (SCI)

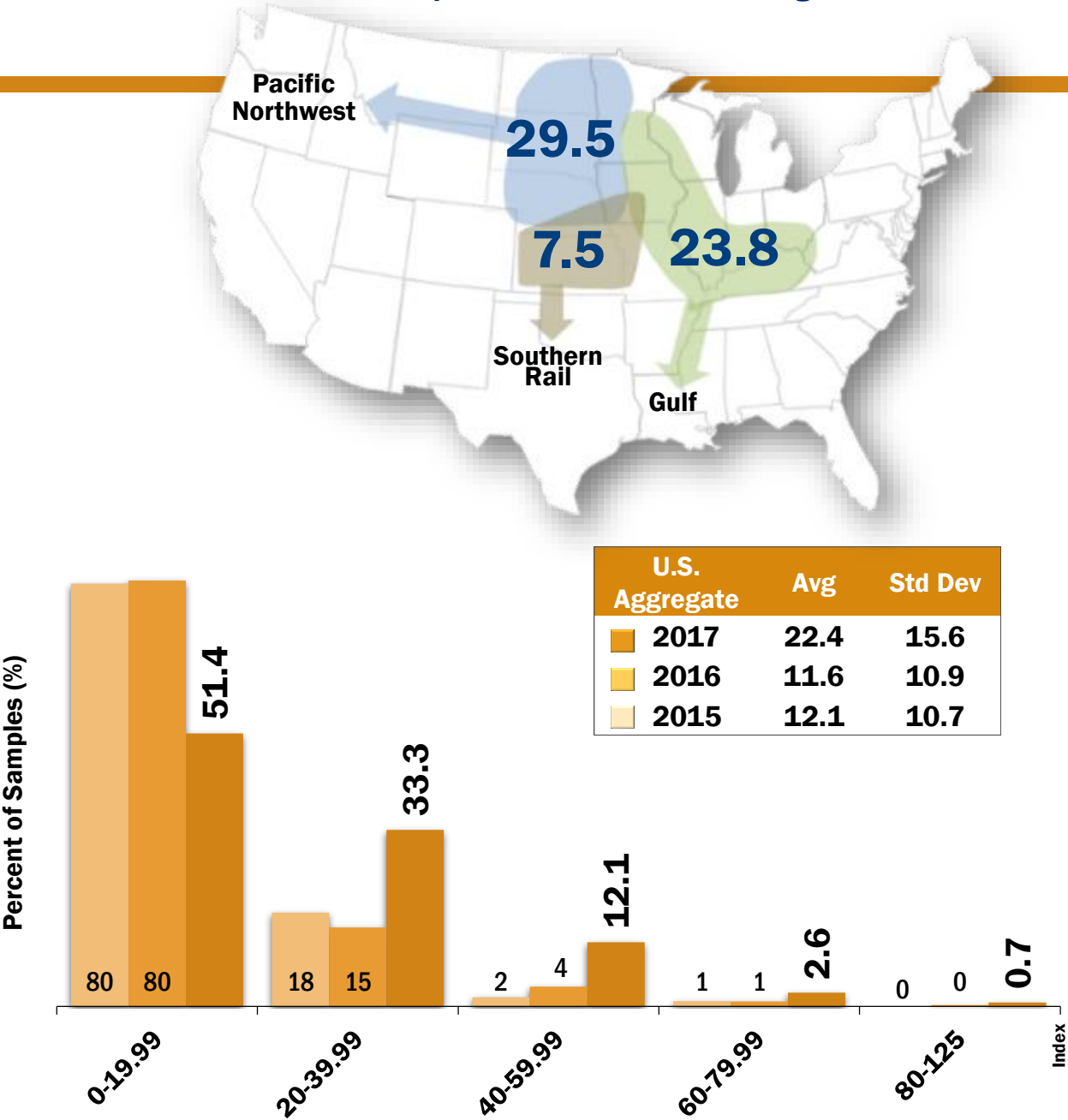
U.S. Aggregate: 22.4

Slightly higher than 2016/2017
but slightly lower than 5YA (25.8)

Slightly more samples had
double or multiple stress cracks
than in 2016/2017 and 2015/2016

Southern Rail ECA had the lowest
SCI of the 3 ECAs for 2017/2018,
2016/2017 and 5YA

Export Catchment Area Average





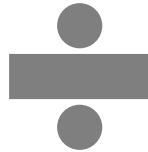
Kernel Weight, Volume, Density

100-Kernel Weight (mass) (g)

Indicates kernel
size which affects

Drying rates

Flaking grit yields
in dry milling



Kernel Volume (cm³)

Kernel volume is
indicative of
growing conditions
and genetics



True Density (g/cm³)

True density reflects kernel
hardness

Higher density – harder kernels;
less susceptible to breakage; more
desirable for dry milling and alkaline
processing

Lower density – softer kernels; less
at risk for development of stress
cracks if high temperature drying is
employed; good for wet milling and
feed use

100-kernel (100-k) Weight (grams)

U.S. Aggregate: 36.07 g

Higher than 2016/2017
and 5YA (35.37 g)

Corn with 100-k weight ≥ 36.5 g

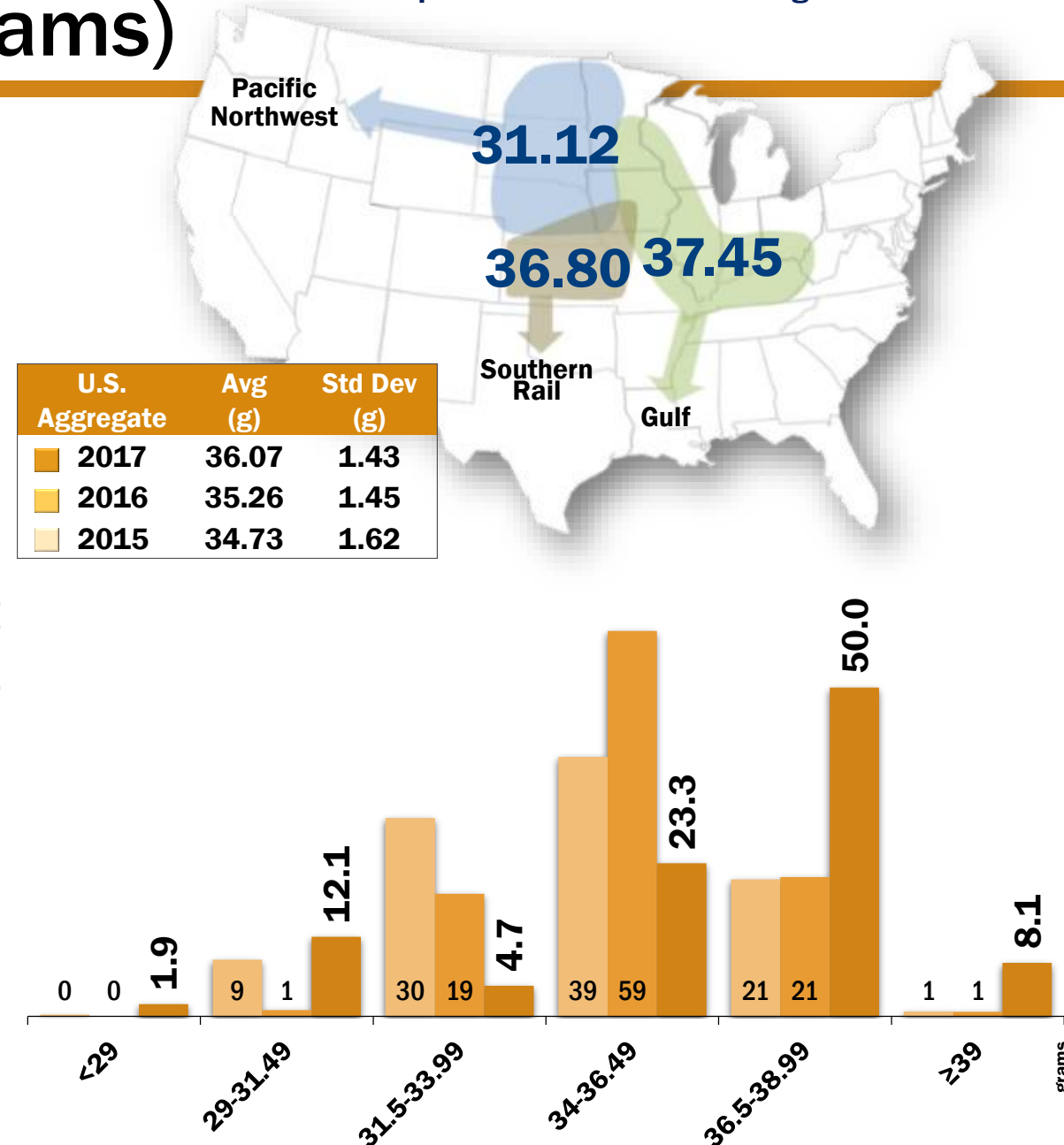
2017/2018: **58.1%**

2016/2017: 22%

2015/2016: 22%

Gulf ECA had **highest**
100-k weight of the 3 ECAs
for 2017/2018,
2016/2017 and 5YA

Export Catchment Area Average



Kernel Volume (cm³)

U.S. Aggregate: 0.28 cm³

Higher than 2016/2017,
2015/2016 and 5YA

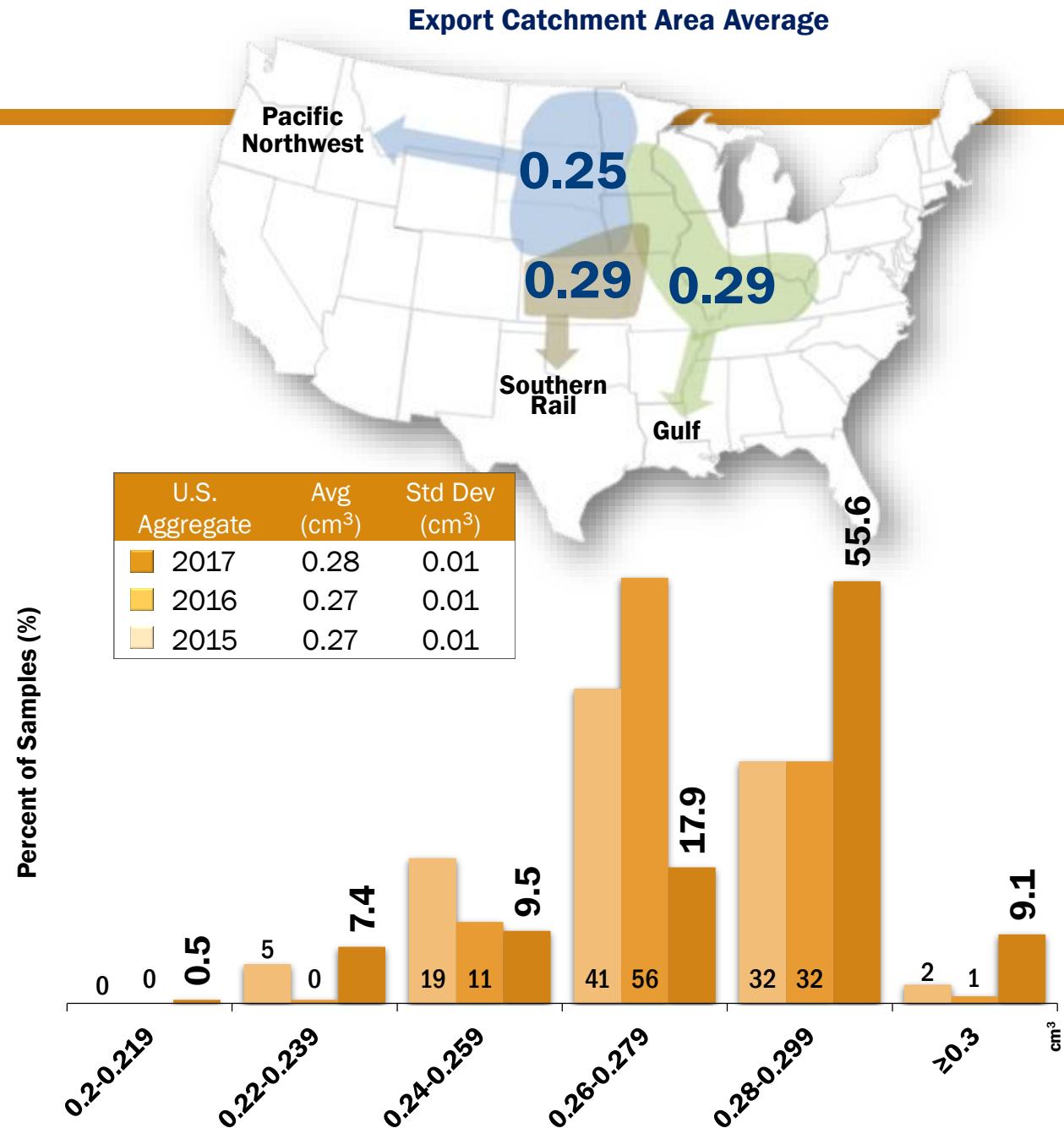
Corn with kernel volume ≥ 0.28 cm³

2017/2018: **64.7%**

2016/2017: 33%

2015/2016: 34%

Gulf and **Southern Rail** ECAs
had **higher** kernel volume than
Pacific Northwest ECA in
2017/2018 and 5YA



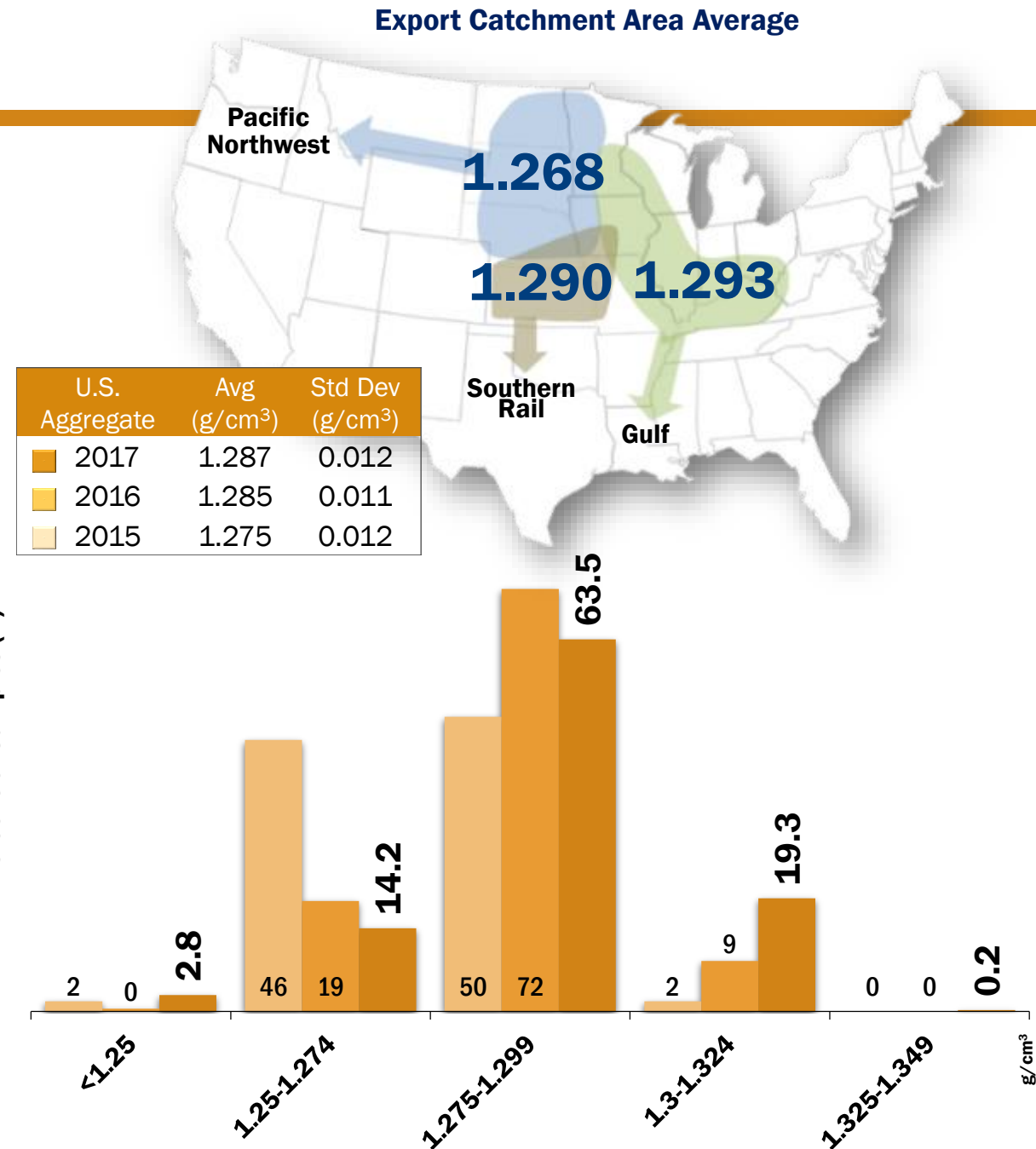
Kernel True Density (g/cm³)

U.S. Aggregate: 1.287 g/cm³

Slightly higher than 2016/2017,
but similar to 5YA (1.288 g/cm³)

Similar percentage of kernels
with **high** true densities (≥ 1.275) in
2017/2018 and 2016/2017

Gulf ECA had the **highest** true density
of the 3 ECAs for 2017/2018;
however, **no pattern** in true densities
has been observed across the years





Other Physical Properties

Whole Kernel (%)

Percentage of whole kernels of a 50 g sample

‘Broken Corn’ in BCFM measures only kernel size, not whether it is broken or whole

Impacts alkaline cooking operations and susceptibility to mold invasion and breakage

Horneous (hard) Endosperm (%)

Measures the percent of the endosperm that is horneous or hard within a range from 70 – 100%

The higher the value, the harder the corn kernel

Whole Kernels (%)

U.S. Aggregate: 84.4%

Lower than 2016/2017,
2015/2016 and 5YA (88.9%)

Corn with whole kernels $\geq 90\%$

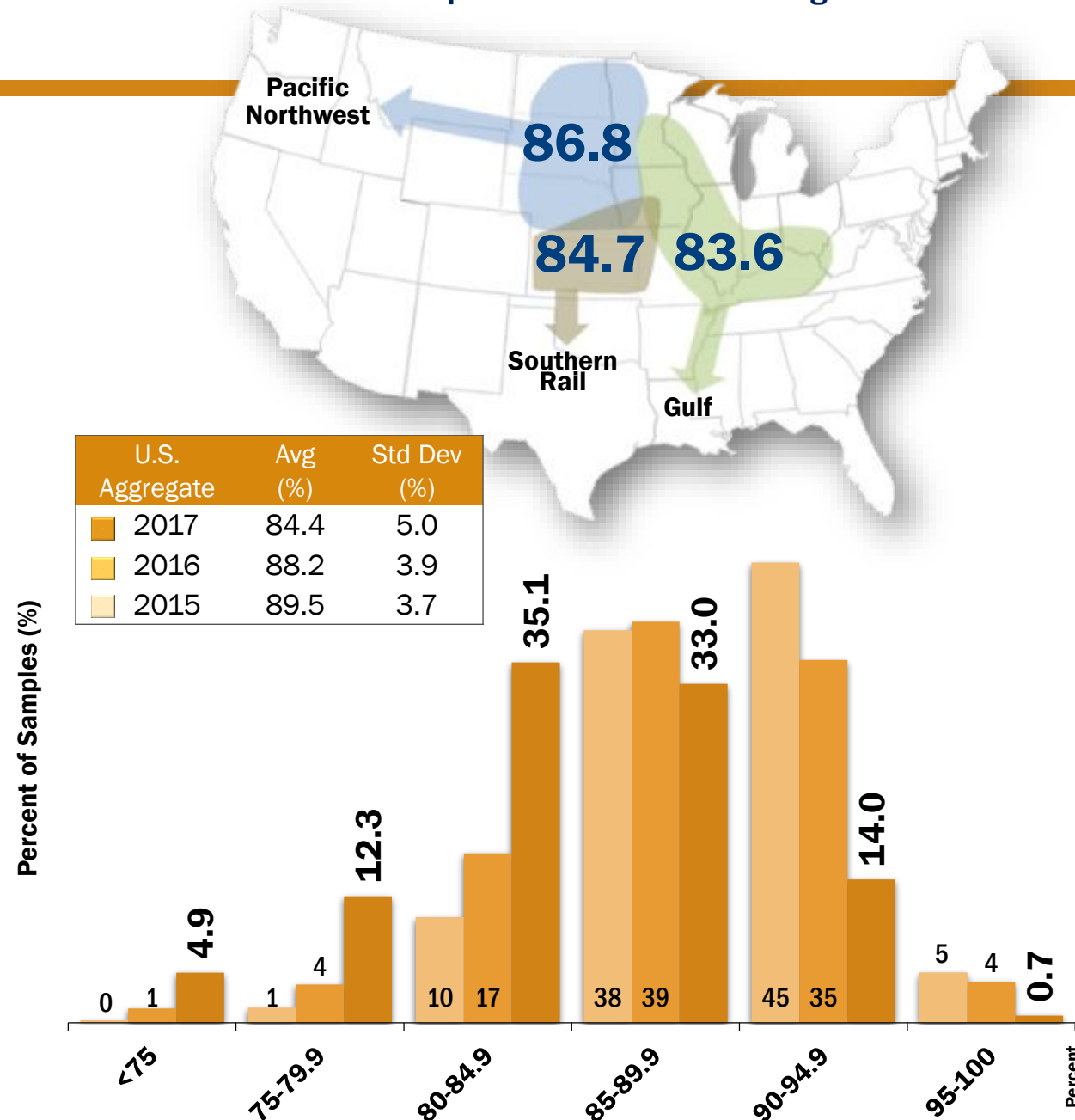
2017/2018: 14.7%

2016/2017: 39%

2015/2016: 50%

Pacific Northwest ECA had the
highest percentage of the three ECAs

Export Catchment Area Average



Horneous (Hard) Endosperm (%)

U.S. Aggregate: 81%

Higher than 2016/2017 but slightly lower than 5YA (82%)

Corn with horneous endosperm $\geq 80\%$

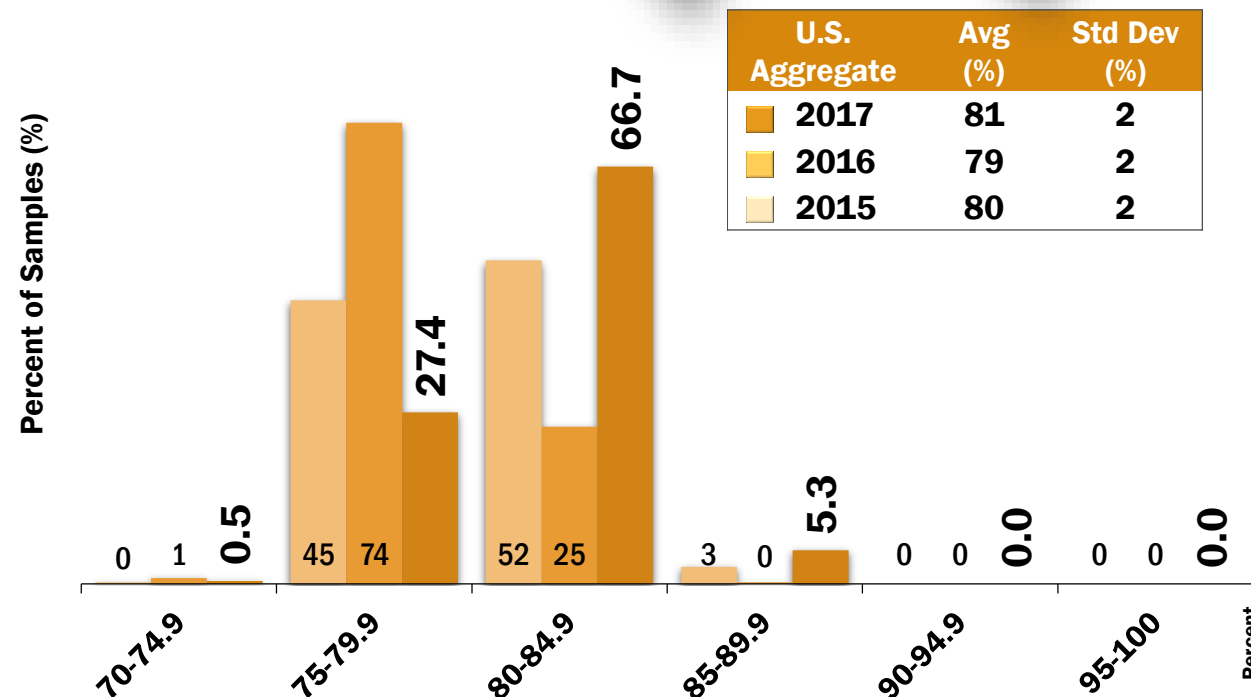
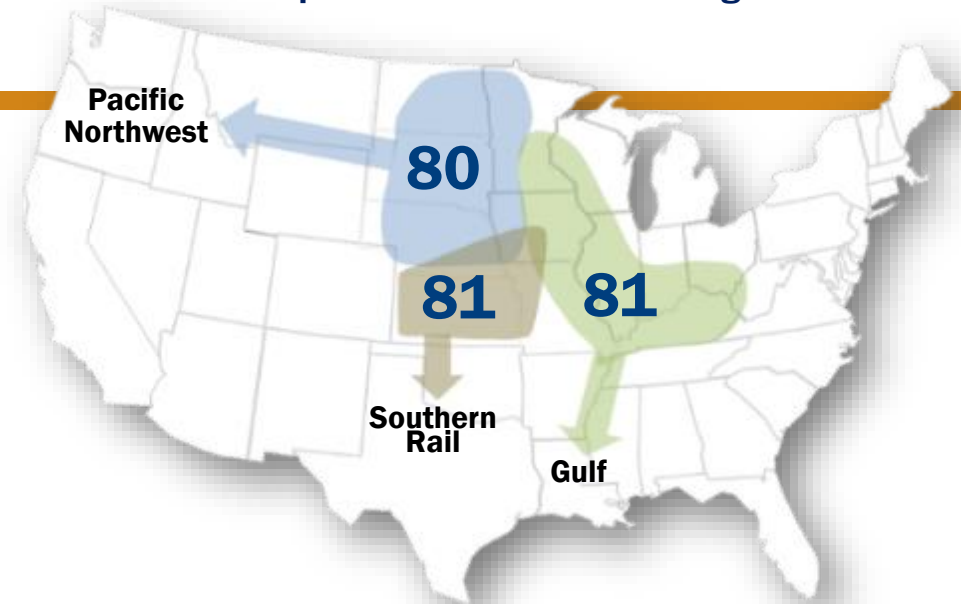
2017/2018: 72.0%

2016/2017: 25%

2015/2016: 55%

All 3 ECAs have had similar horneous endosperm percentages

Export Catchment Area Average





Mycotoxins: Aflatoxins and DON



Export Cargo Mycotoxin Testing

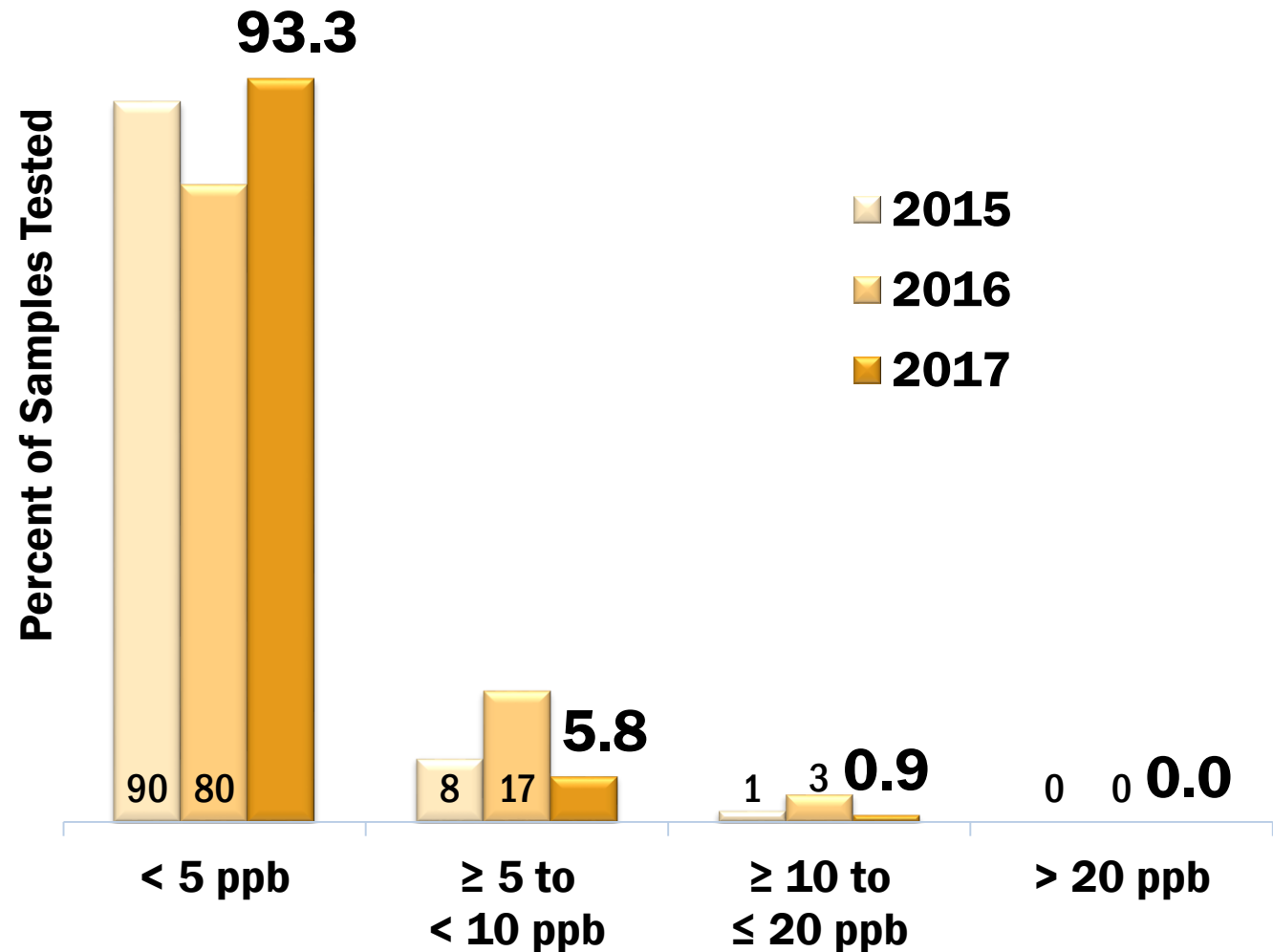


- Provides an assessment of the presence of **aflatoxins and deoxynivalenol (DON)** in U.S. corn as it reaches export points early in the marketing year
- **All** export cargo samples are tested
- Reports **ONLY** the frequency of detected elevated levels of the mycotoxins in export samples
- Positive results **if above** the FGIS Lower Conformance Level (LCL)
 - Aflatoxins: 5.0 ppb
 - DON: 0.5 ppm

Aflatoxin Testing Results

A **higher proportion** of the export samples had **no** detectable levels of aflatoxins than 2016/2017 and 2015/2016

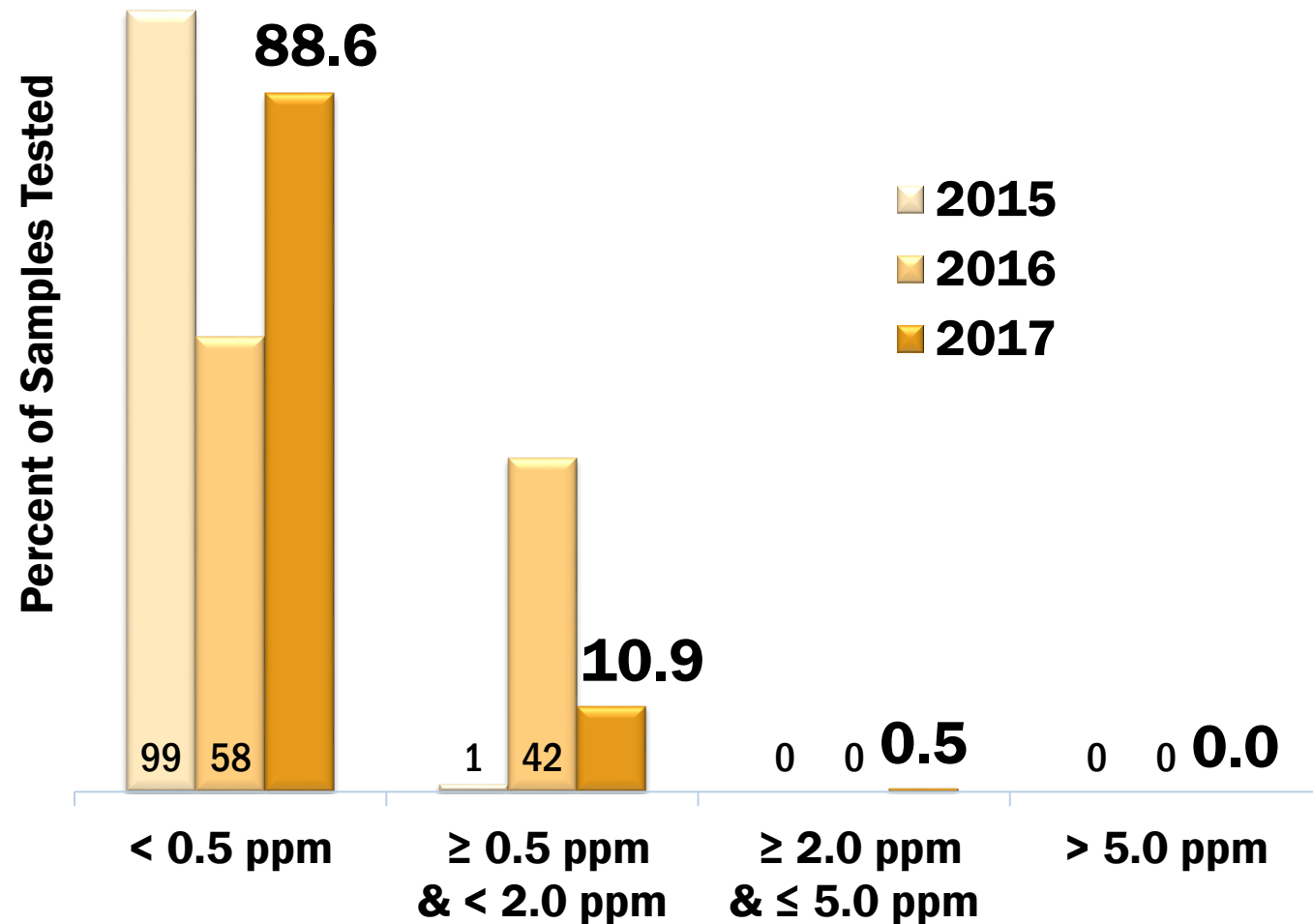
All samples were **below** the FDA action level



Deoxynivalenol (DON) or Vomitoxin Testing Results

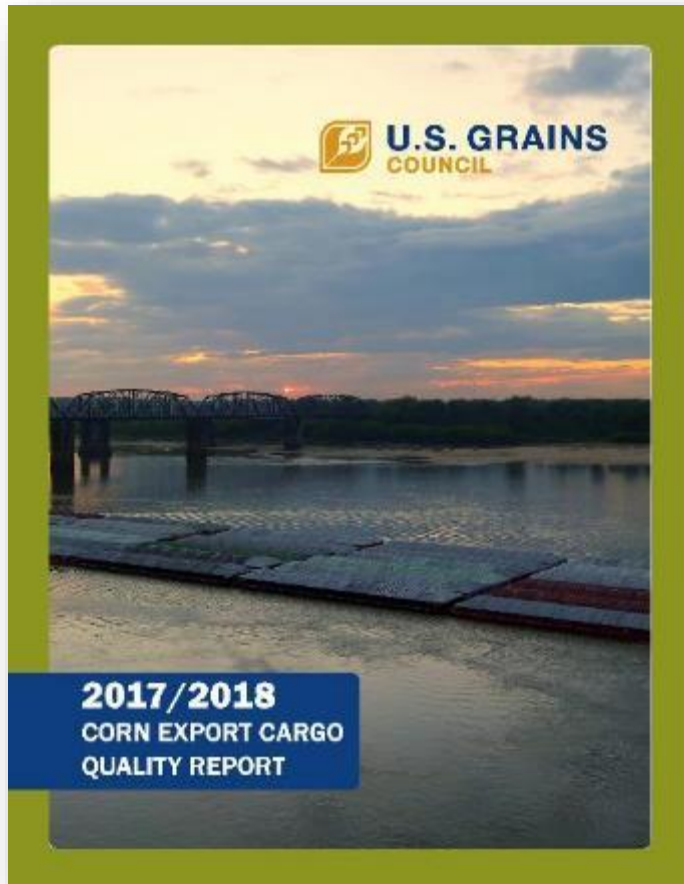
A **higher** proportion of the export samples had **no** detectable levels of DON than 2016/2017

All samples were **below** the 5.0 ppm FDA advisory level





Other Components of the Report



Quality Test Results

U.S. Corn Export System

Survey and Statistical Analysis Methods

Testing Analysis Methods

Conclusions



Export Cargo Report: Conclusions



- Early 2017/2018 U.S. corn exports were, on average, **better than or equal to** U.S. No. 2 on all grade factors
- **Lower** total damage and the **same** test weight and BCFM as 2016/2017
- **Same** protein, slightly lower starch and **higher** oil concentrations compared with 2016/2017
- **Slightly** higher levels of stress cracks than 2016/2017 may be due, in part, to slightly higher 2017 harvest moisture



Export Cargo Report: Concl. (cont)



- **Higher** 100-k weight, kernel volume and true density than last year
- **Higher** average horneous endosperm than 2016/2017, indicating slightly harder corn in 2017/2018 than last year
- **All** samples' aflatoxin and DON levels were below the FDA action and advisory levels, respectively



Corn Quality Reports: Looking Ahead U.S. GRAINS COUNCIL

- Hoping for a high quality corn crop in 2018
- Eighth year of Harvest and Export Cargo Reports will be released in December 2018 and early in 2019, respectively.
- Each year of these reports increases their value:
 - Several years of results using the same survey and testing methodology can be compared
 - Patterns in quality and factors that influence quality are surfacing

Building a Tradition:
Thank You!





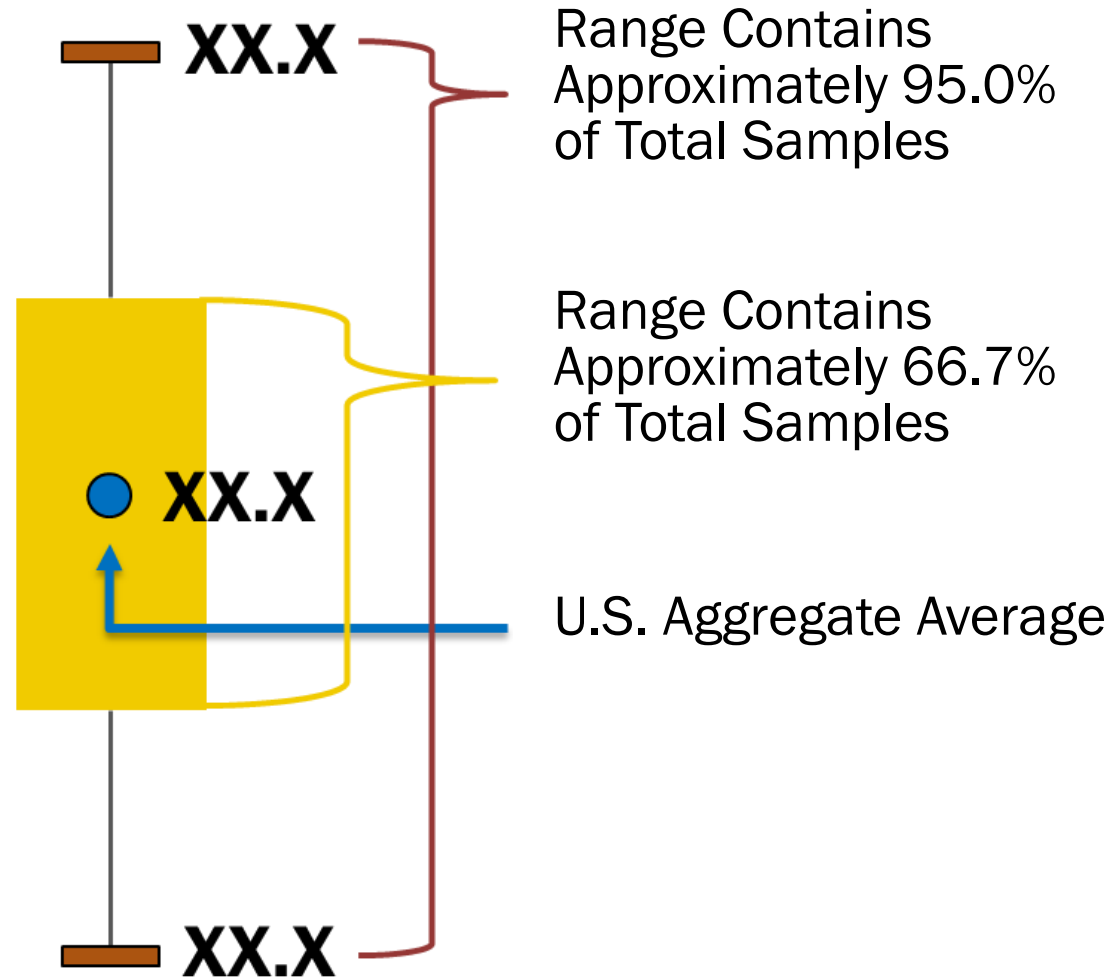
SUPPLEMENTAL SLIDES

U.S. Grains Council 2017/2018 Corn Export Cargo Quality Report

Corn Export Cargo Quality Report U.S. Aggregate Average and Range Comparison



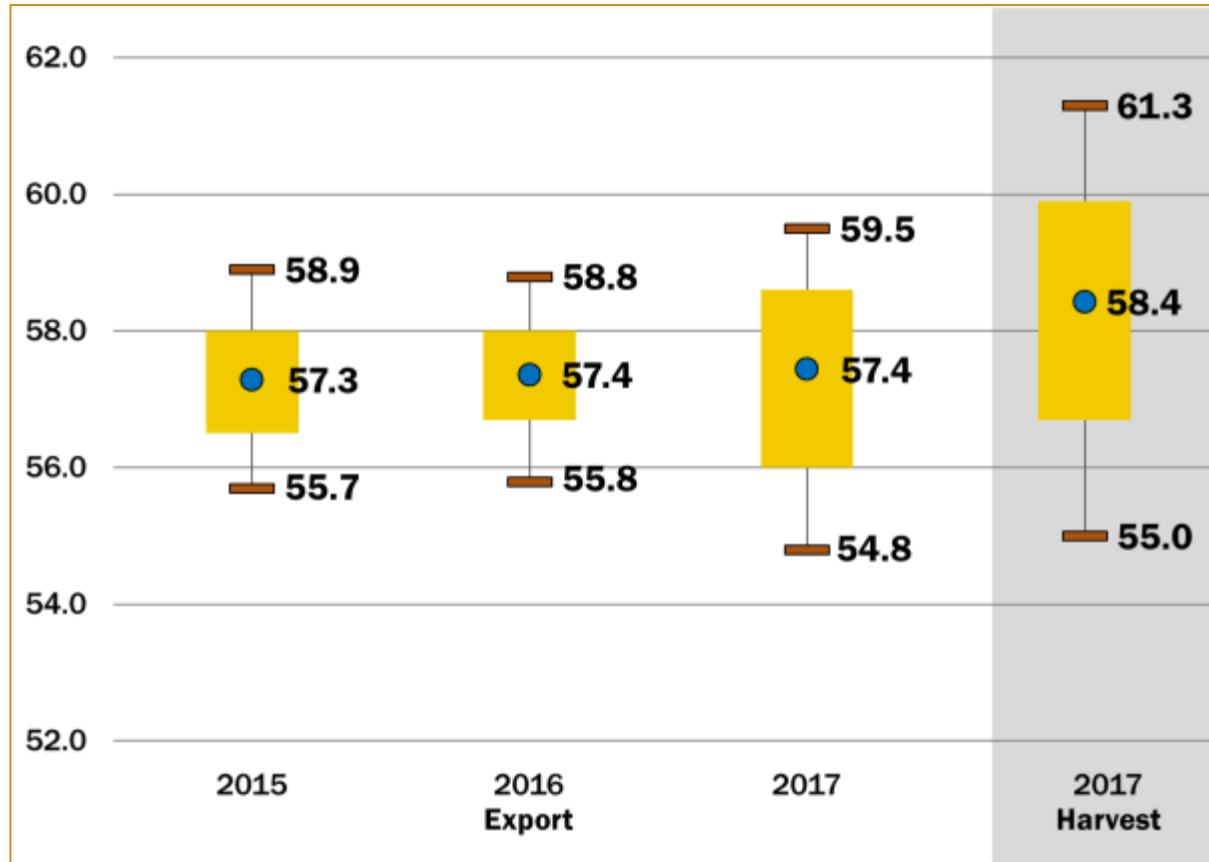
Average and Range Comparison Legend



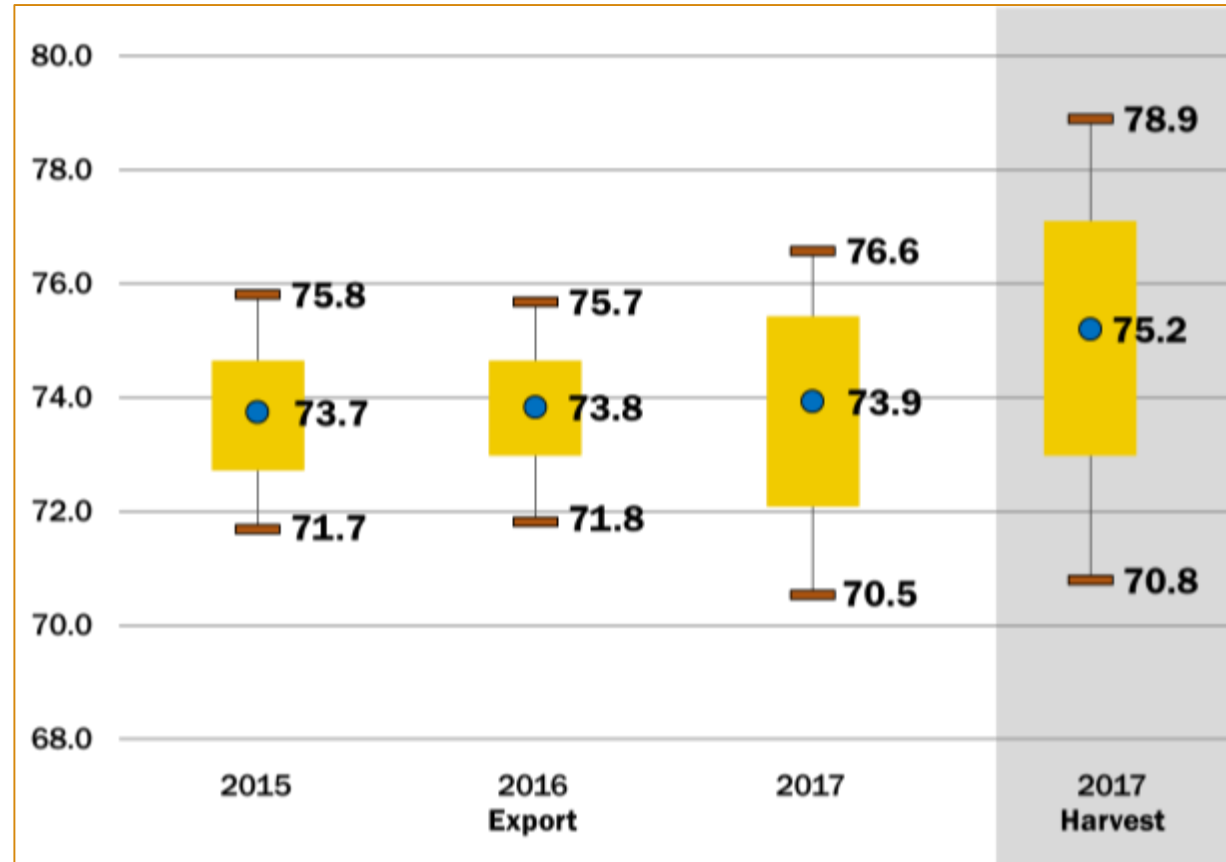


Average and Range Comparison

Test Weight (lb/bu)



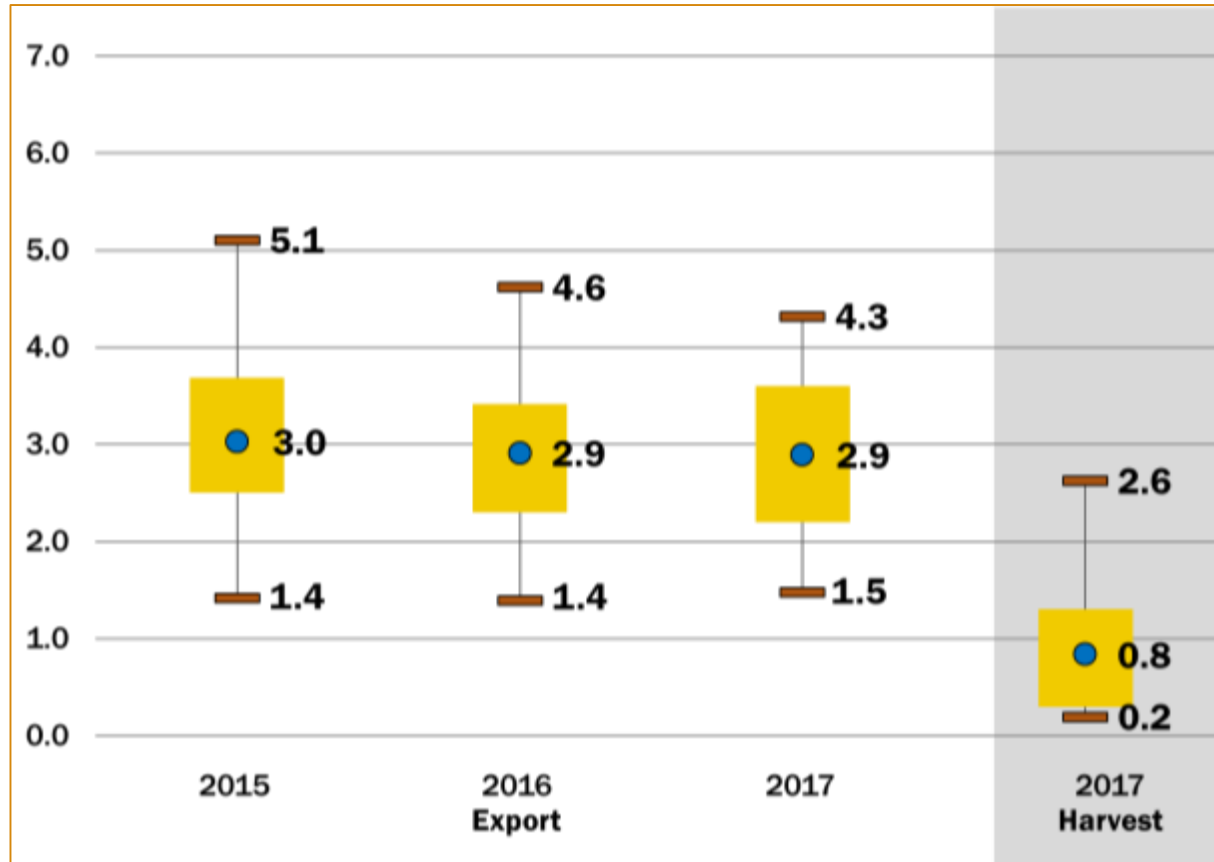
Test Weight (kg/hl)



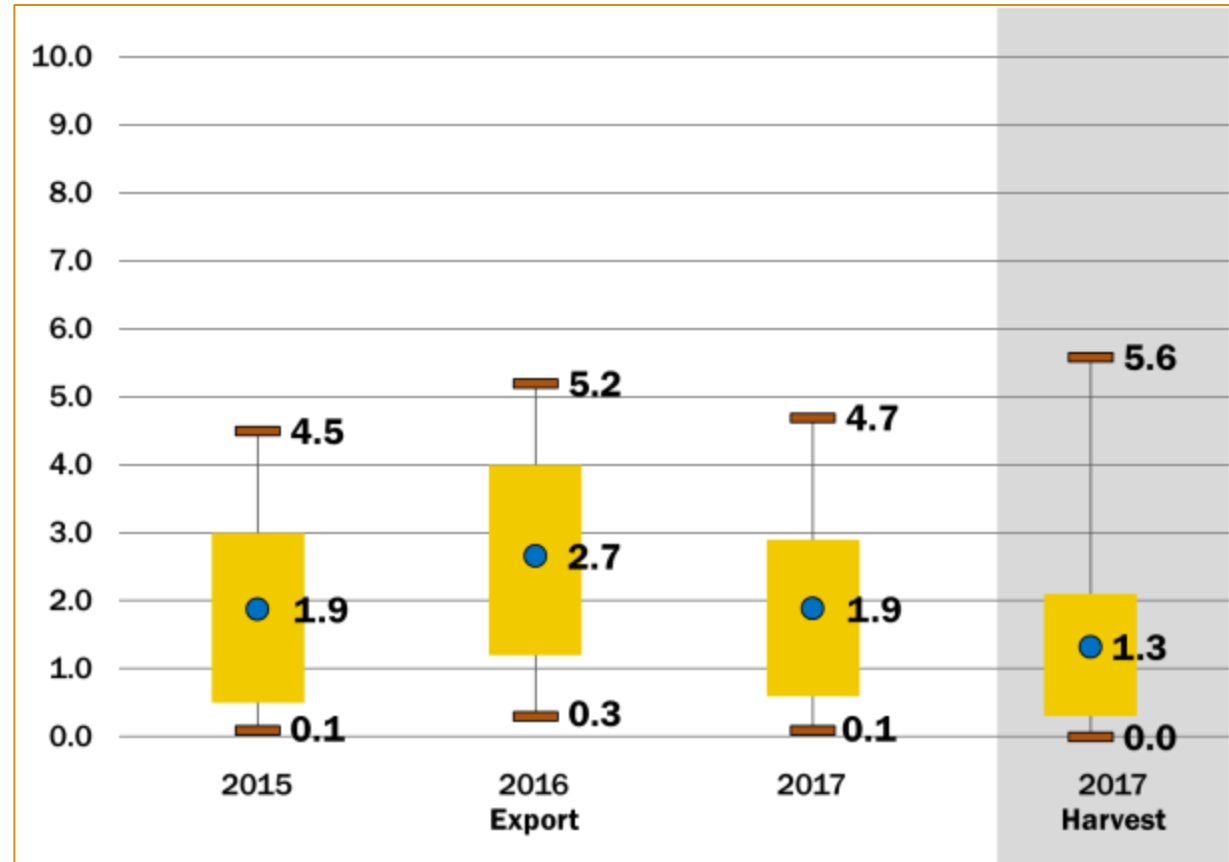


Average and Range Comparison (cont'd)

BCFM (%)



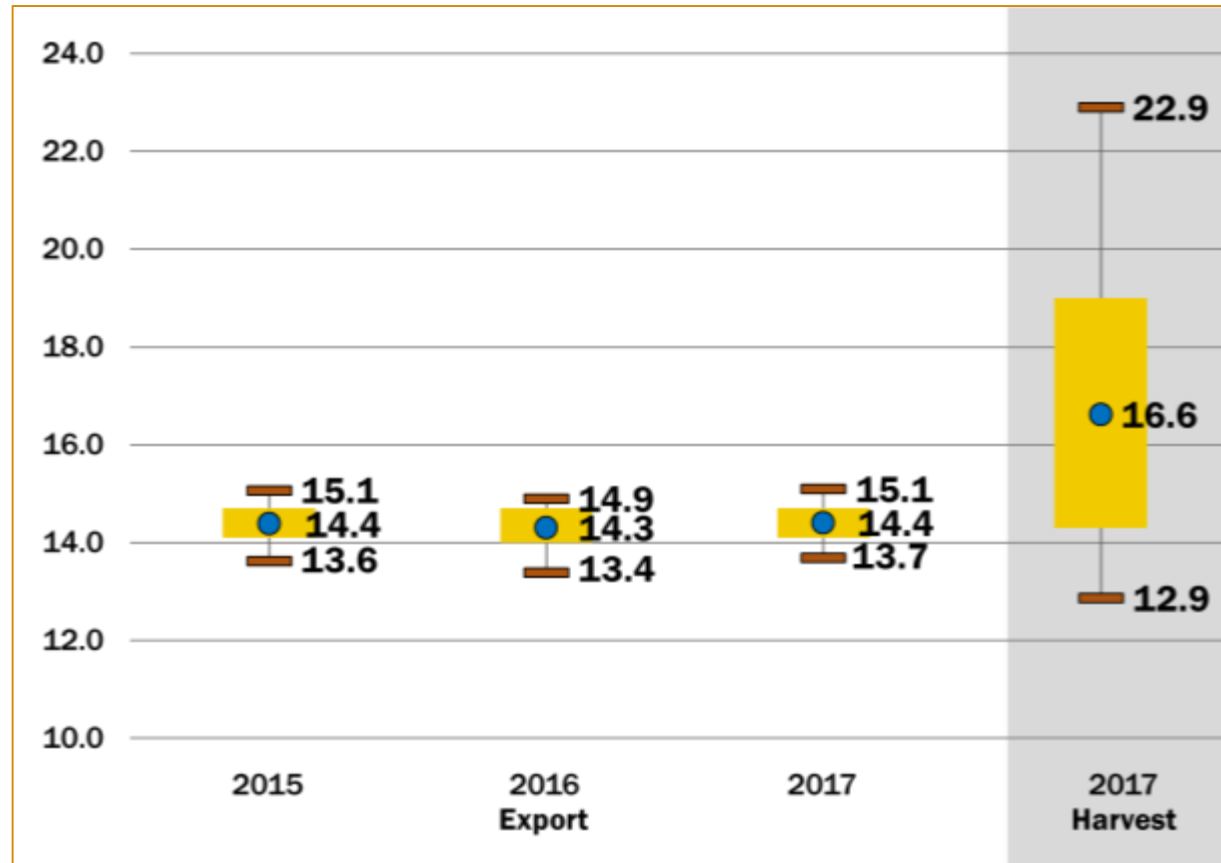
Total Damage (%)





Average and Range Comparison (cont'd)

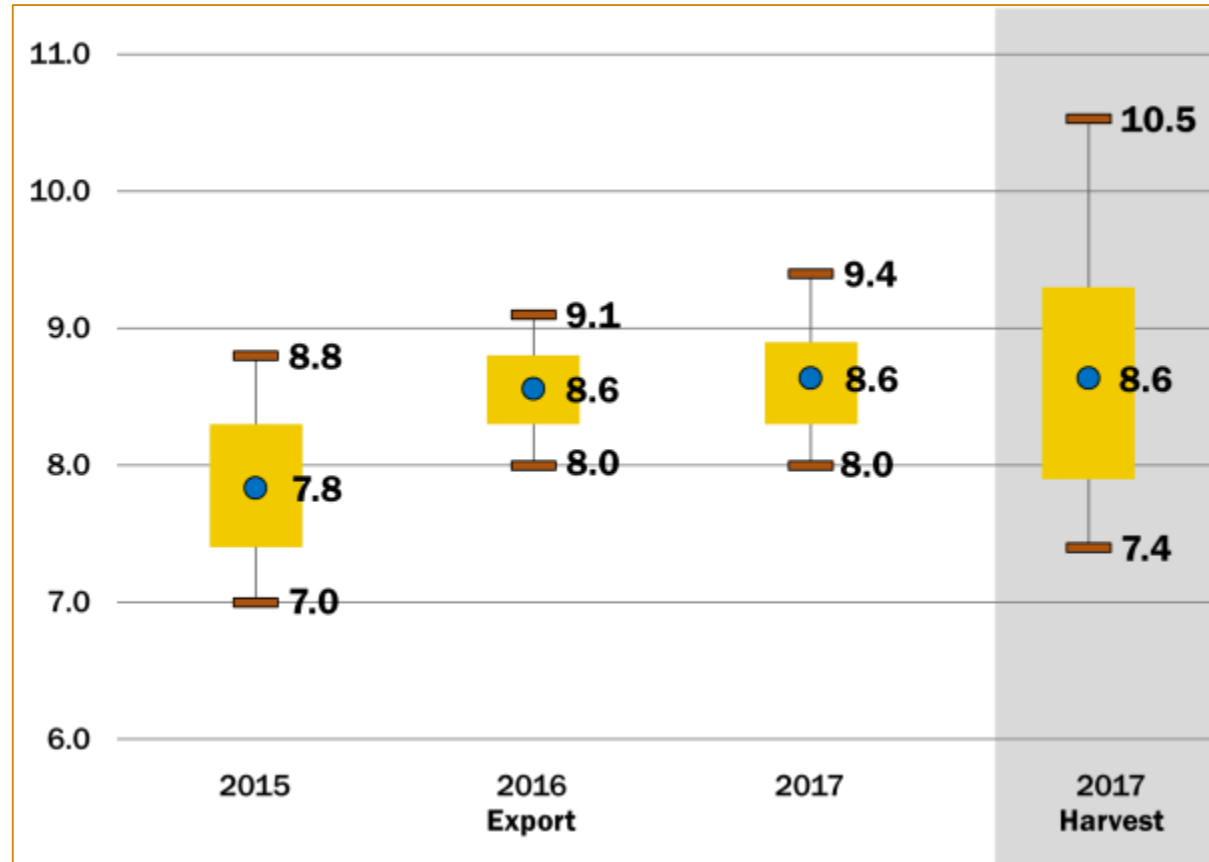
Moisture (%)





Average and Range Comparison (cont'd)

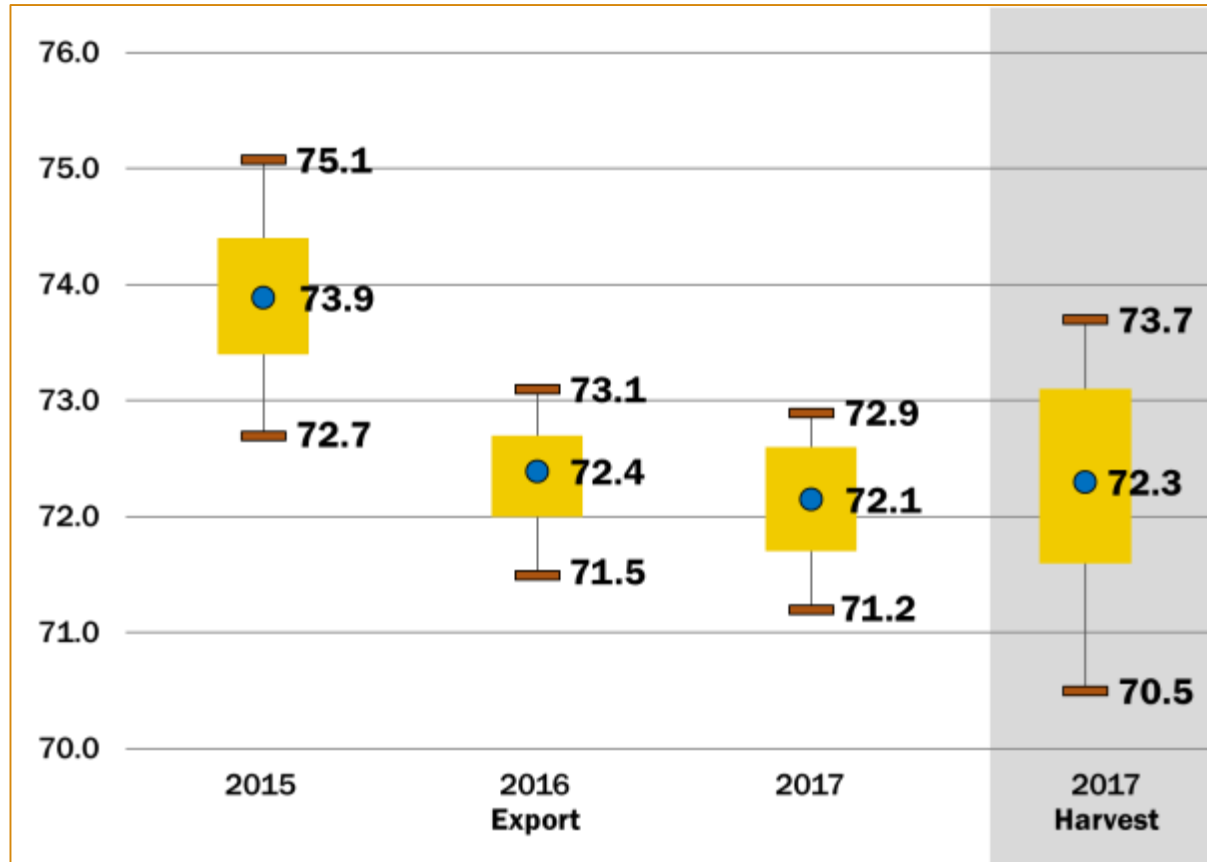
Protein (Dry Basis %)



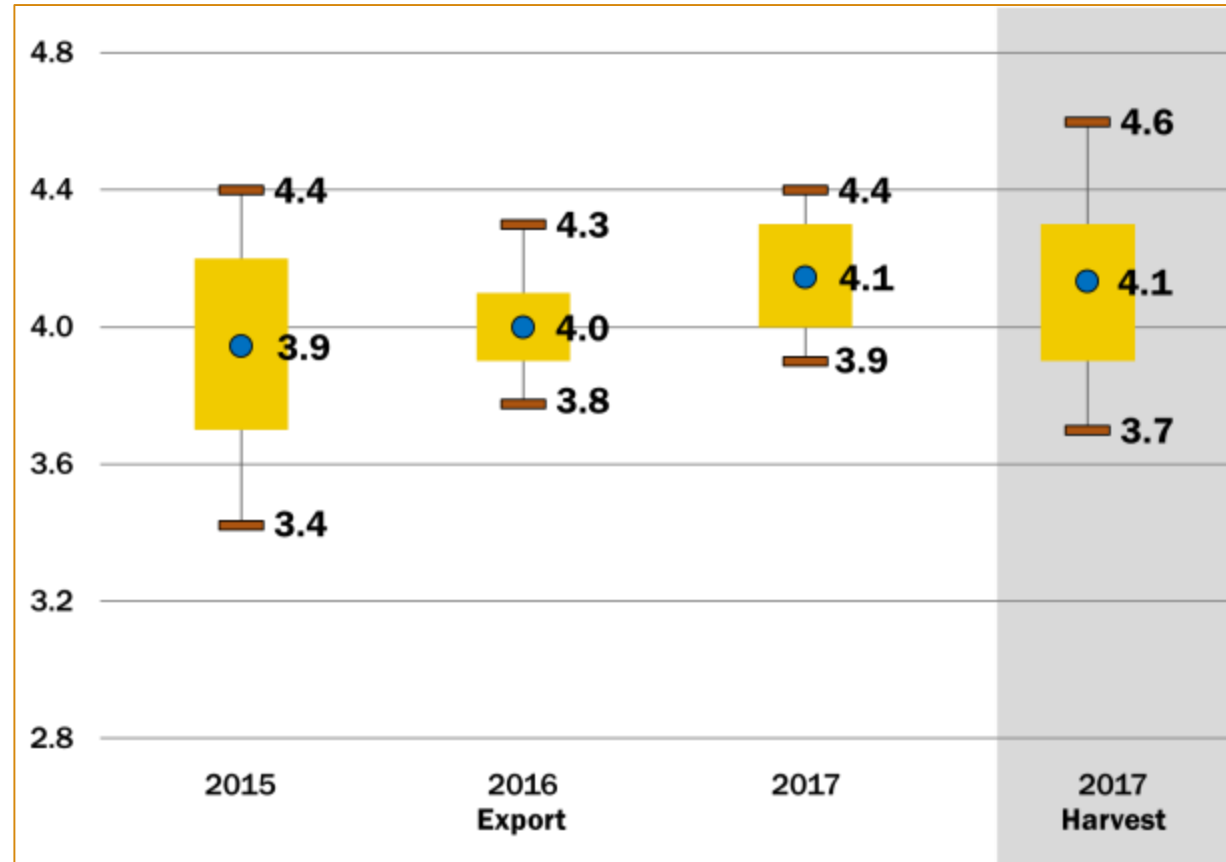


Average and Range Comparison (cont'd)

Starch (Dry Basis %)



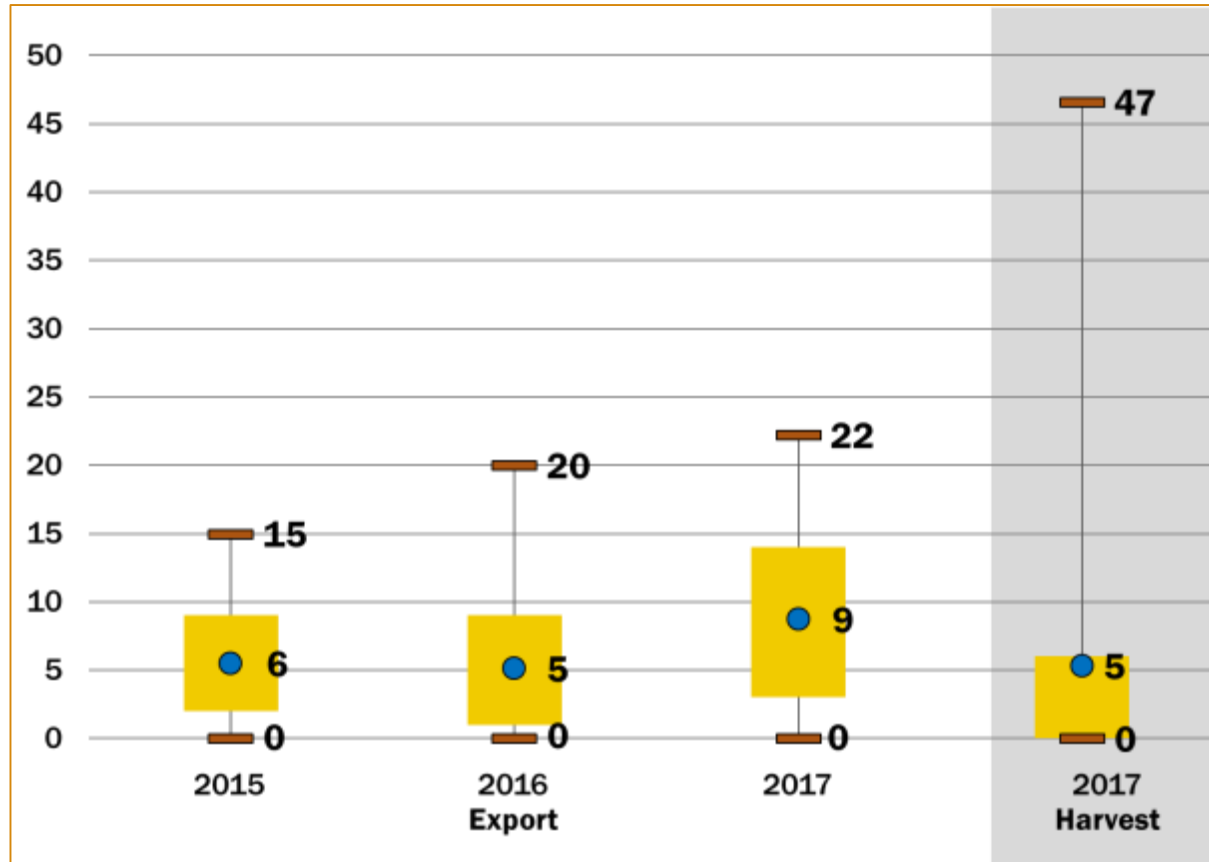
Oil (Dry Basis %)



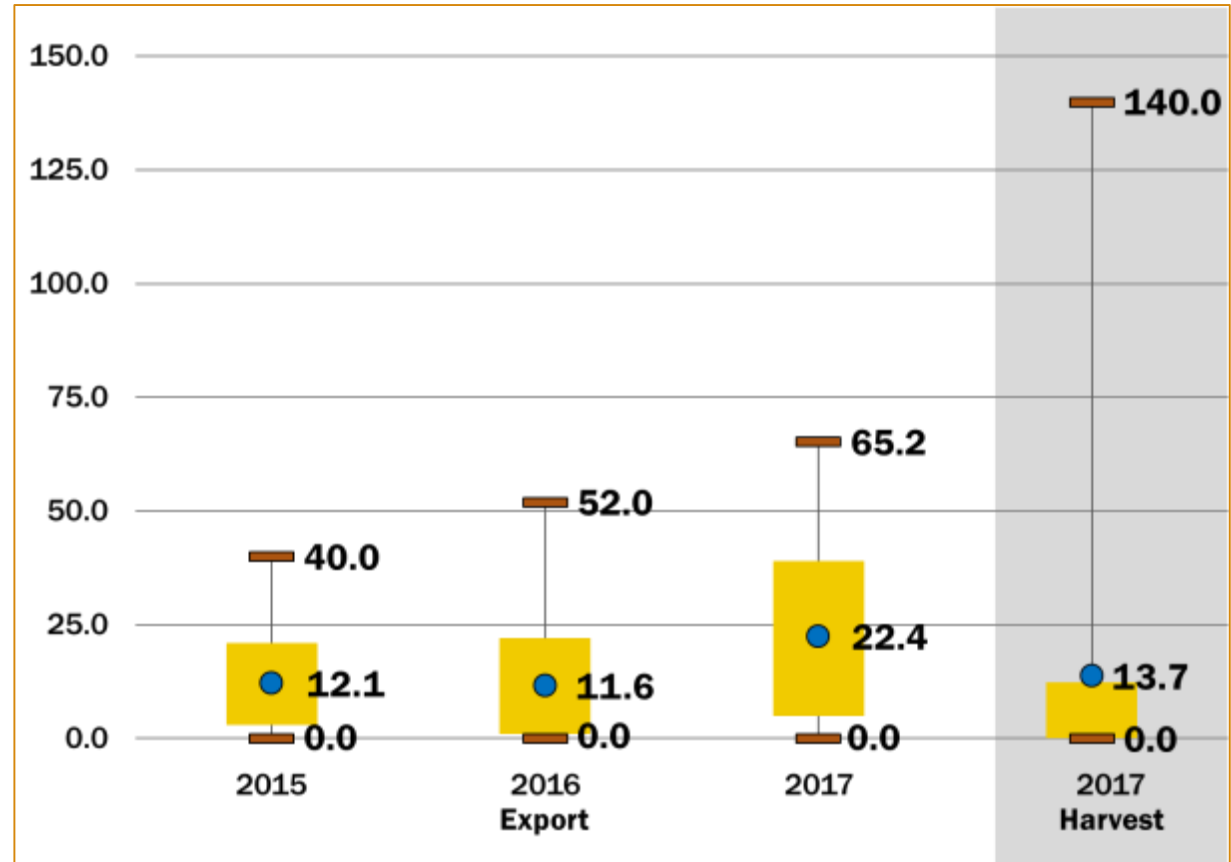


Average and Range Comparison (cont'd)

Stress Cracks (%)



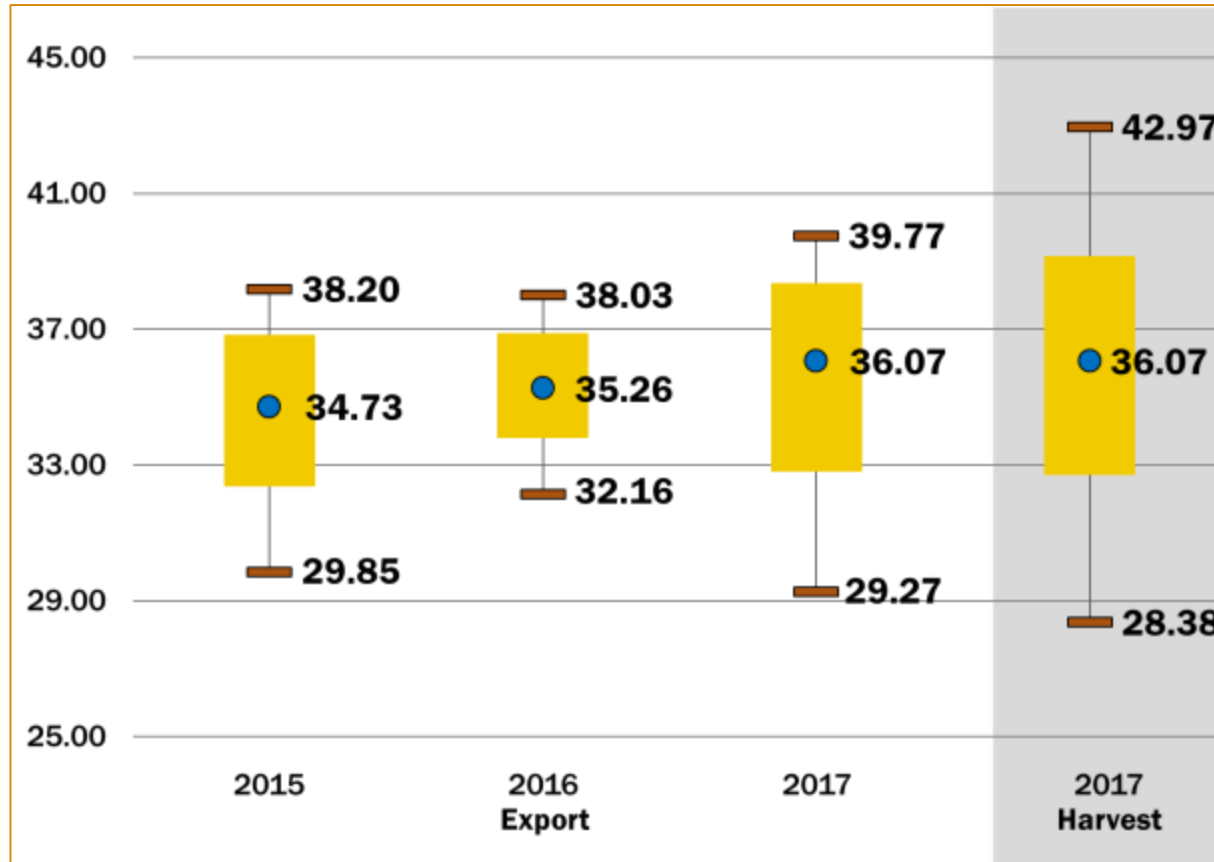
Stress Crack Index



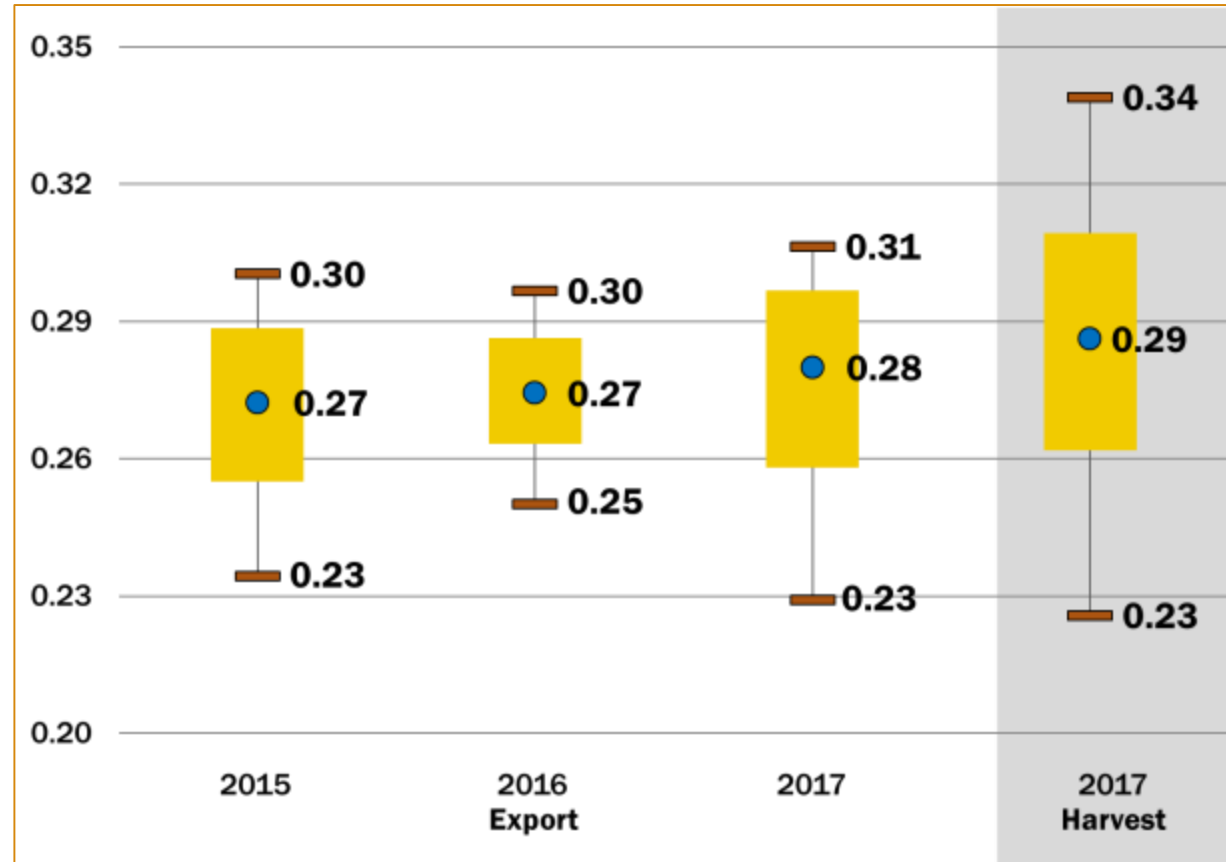


Average and Range Comparison (cont'd)

100-Kernel Weight (g)



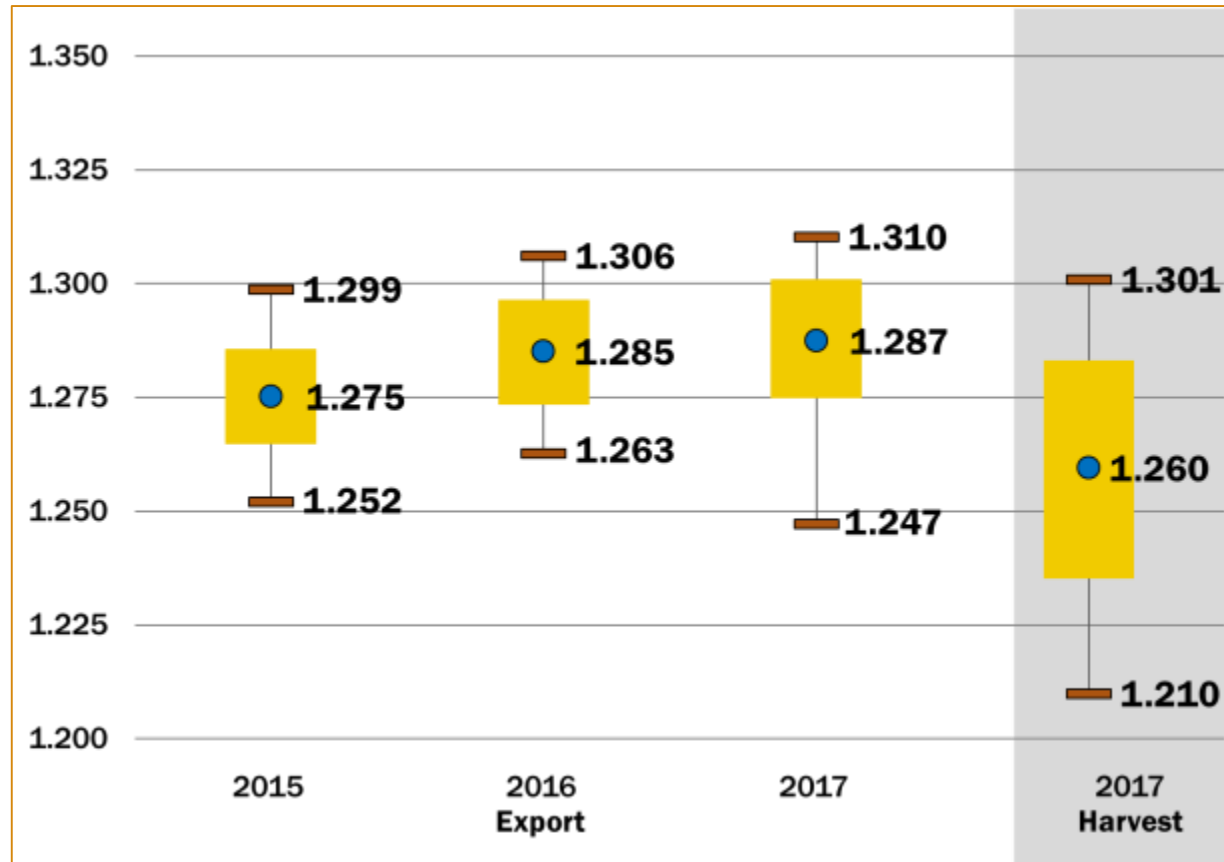
Kernel Volume (cm³)





Average and Range Comparison (cont'd)

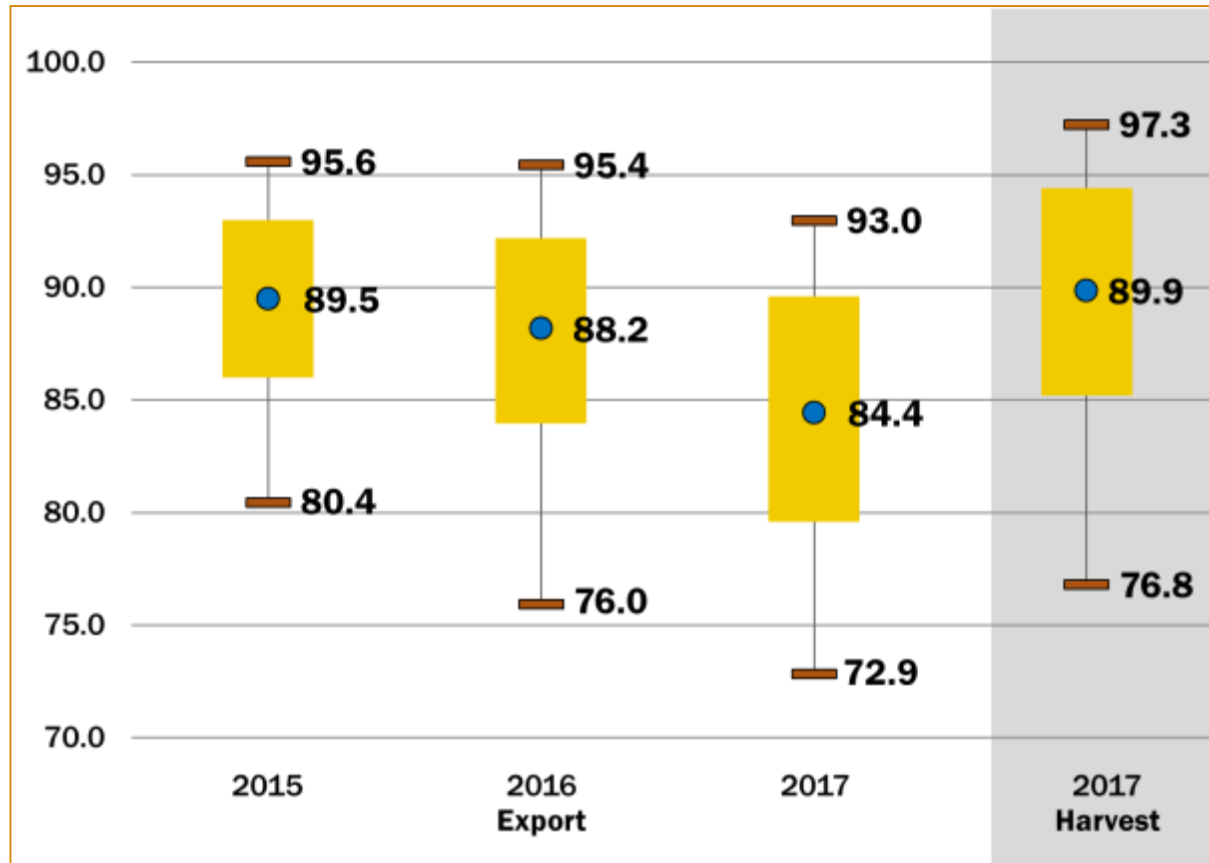
True Density (g/cm³)



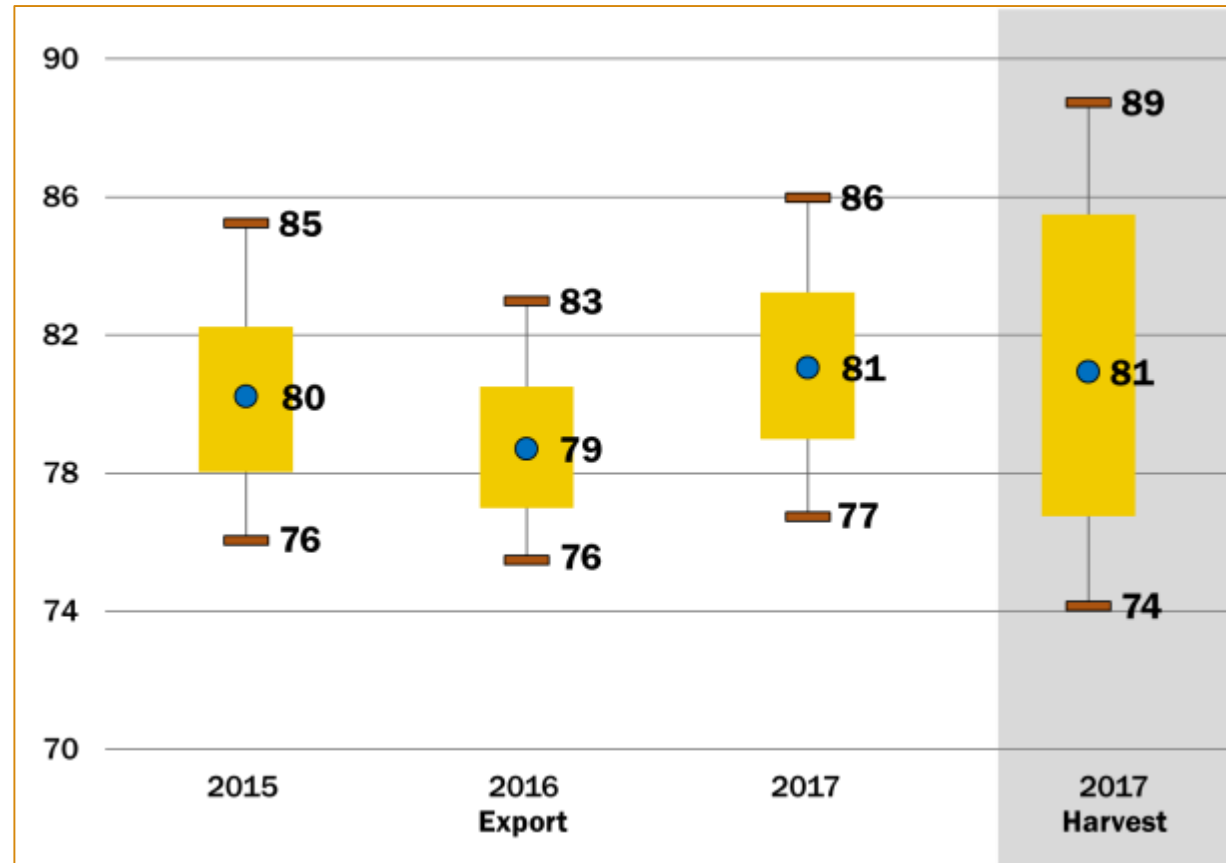


Average and Range Comparison (cont'd)

Whole Kernels (%)



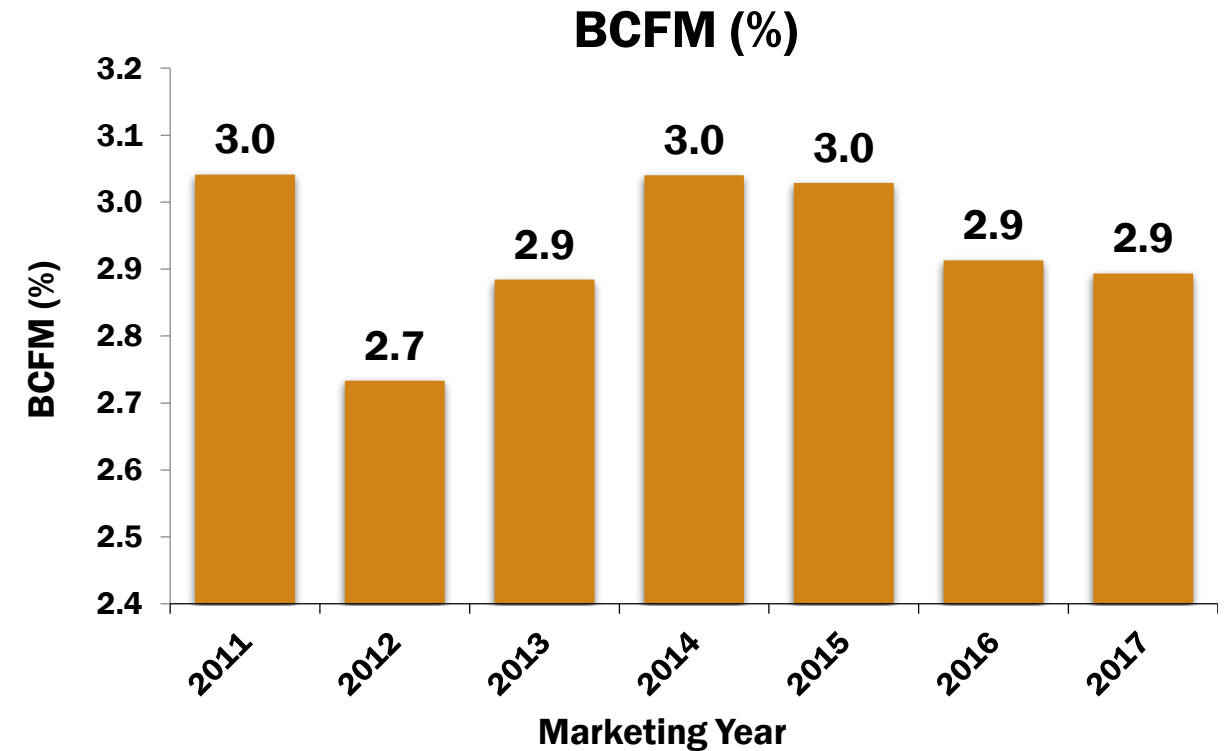
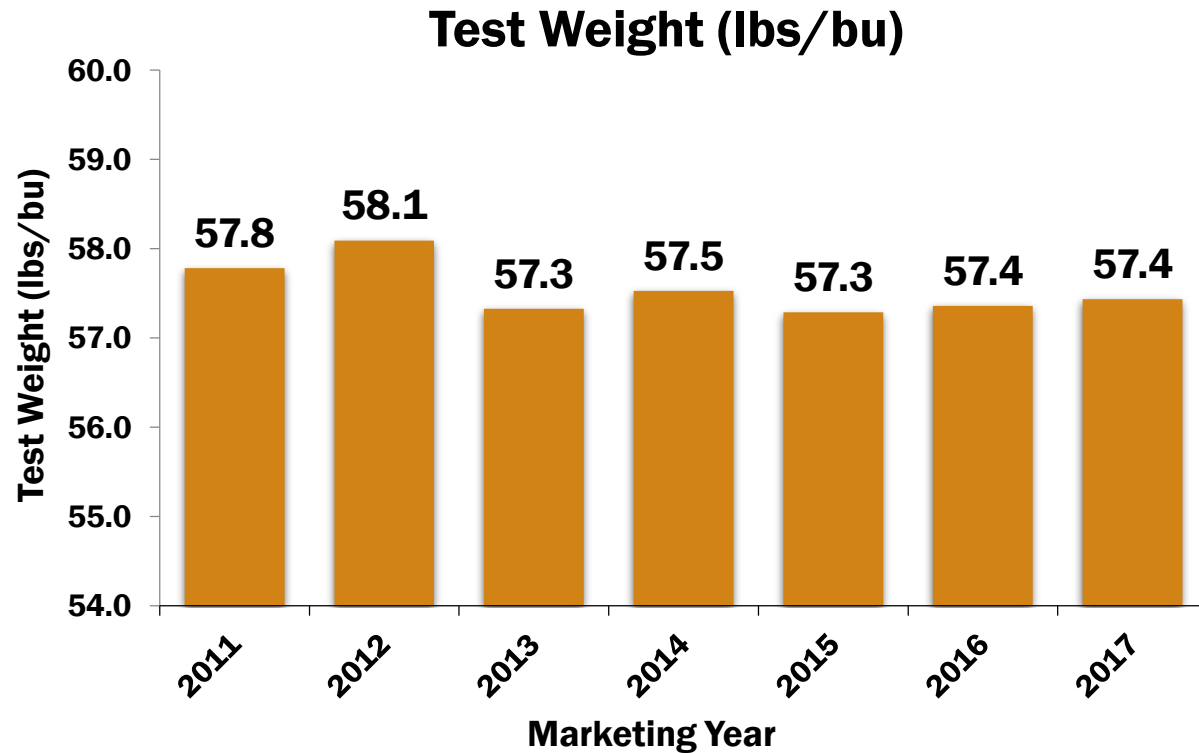
Horneous Endosperm (%)



Corn Export Cargo Quality Report Historical U.S. Aggregate Averages



Historical U.S. Aggregate Averages: Grade Factors





Historical U.S. Aggregate Averages: Grade Factors

Total Damage (%)



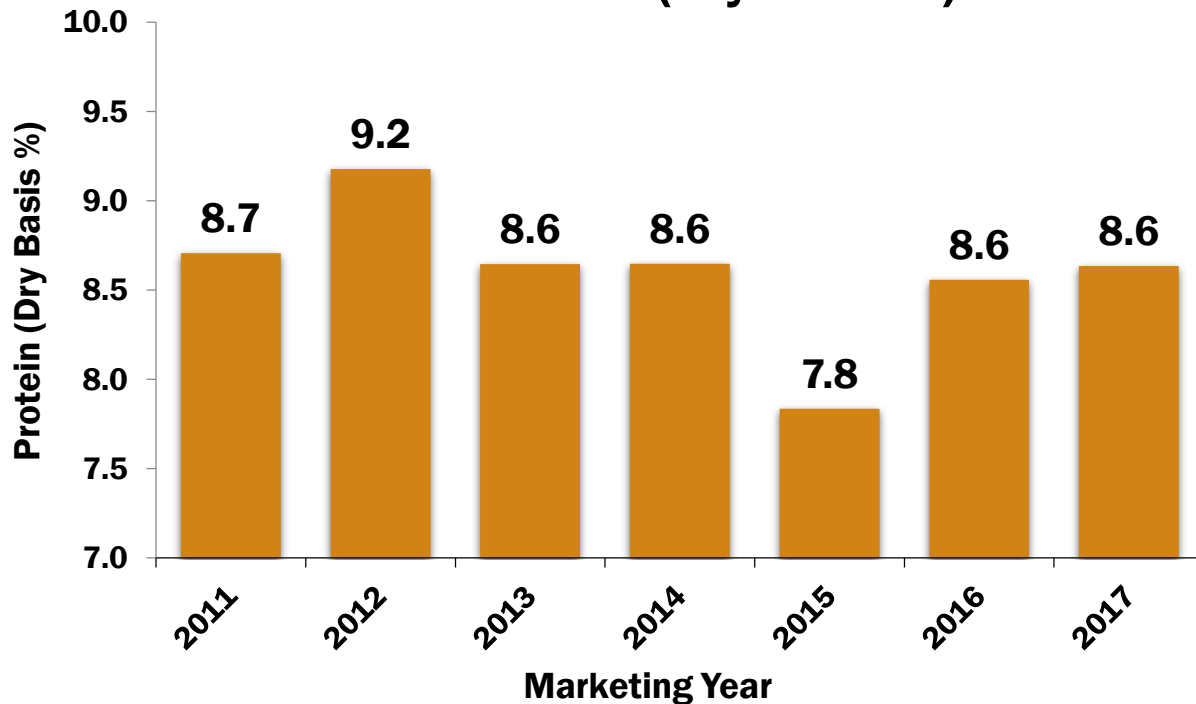
Moisture (%)





Historical U.S. Aggregate Averages: Chemical Composition

Protein (Dry Basis %)

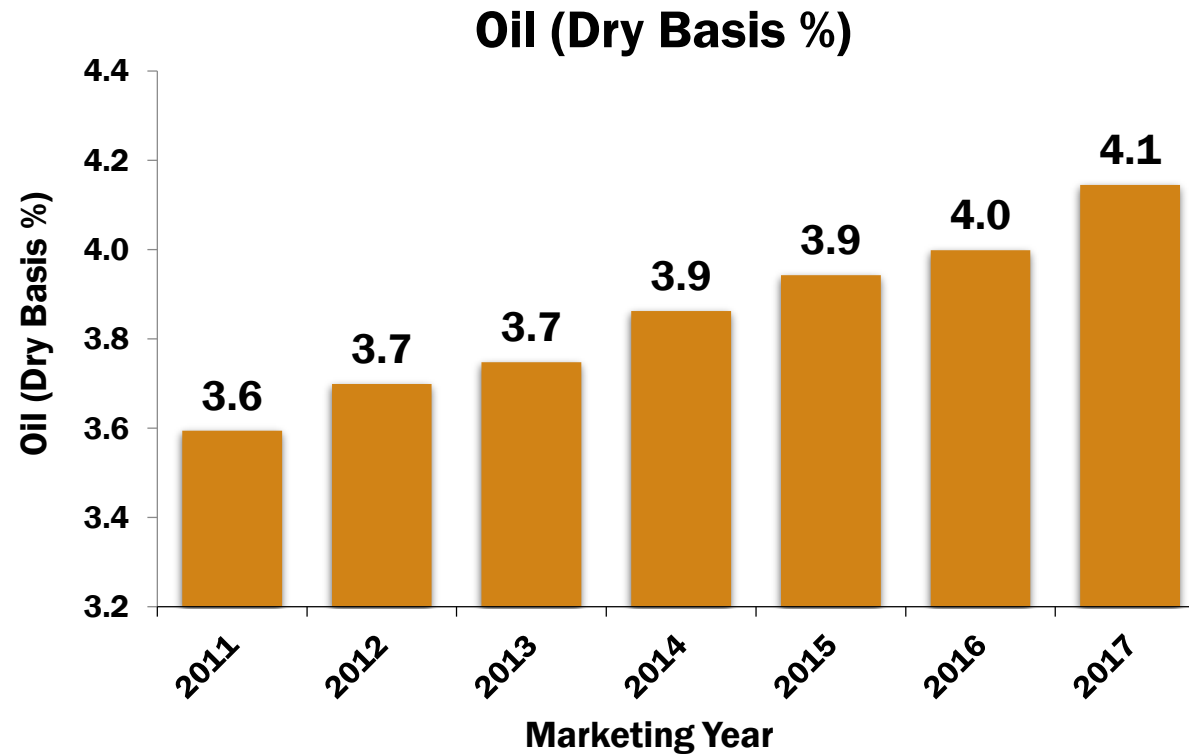


Starch (Dry Basis %)



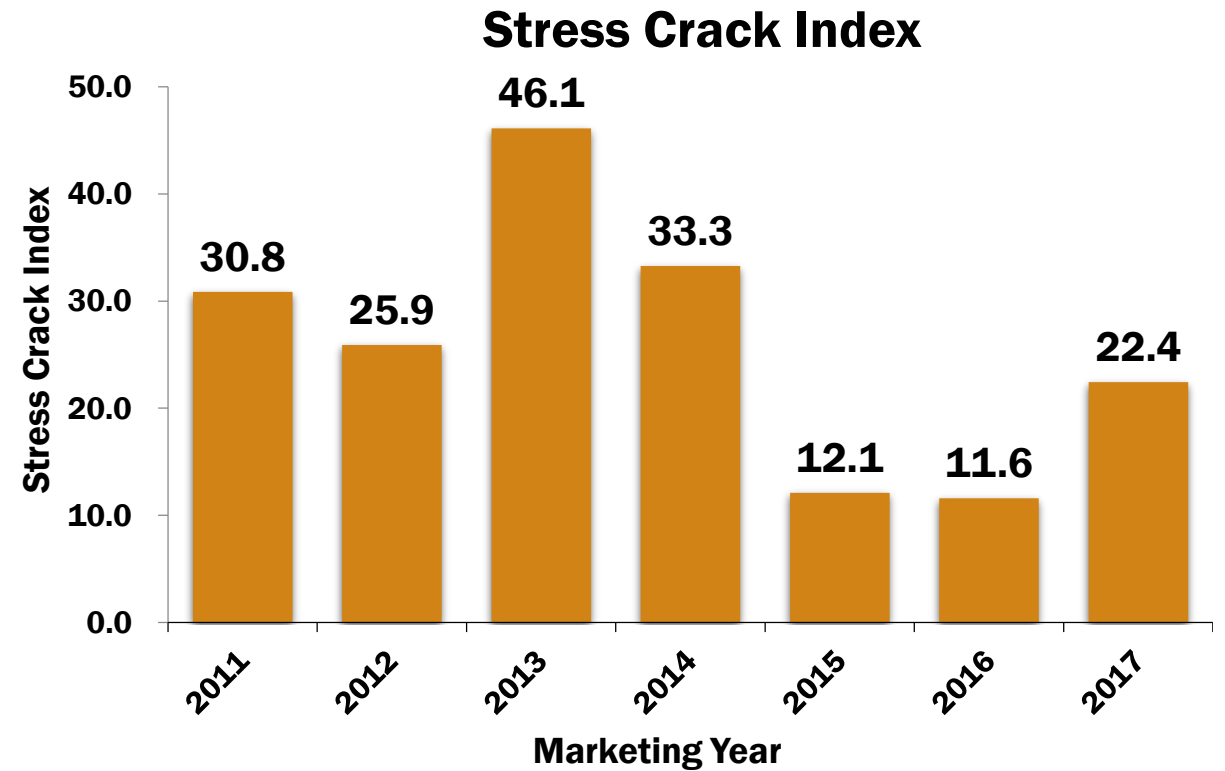
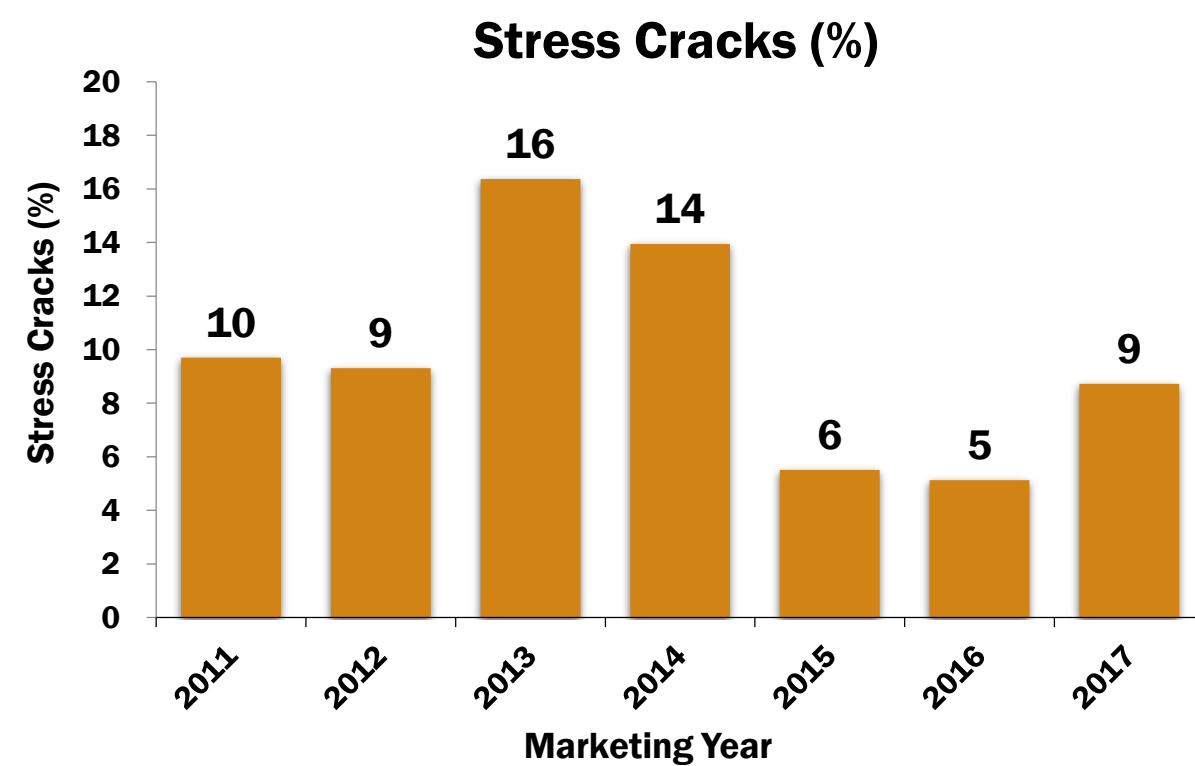


Historical U.S. Aggregate Averages: Chemical Composition



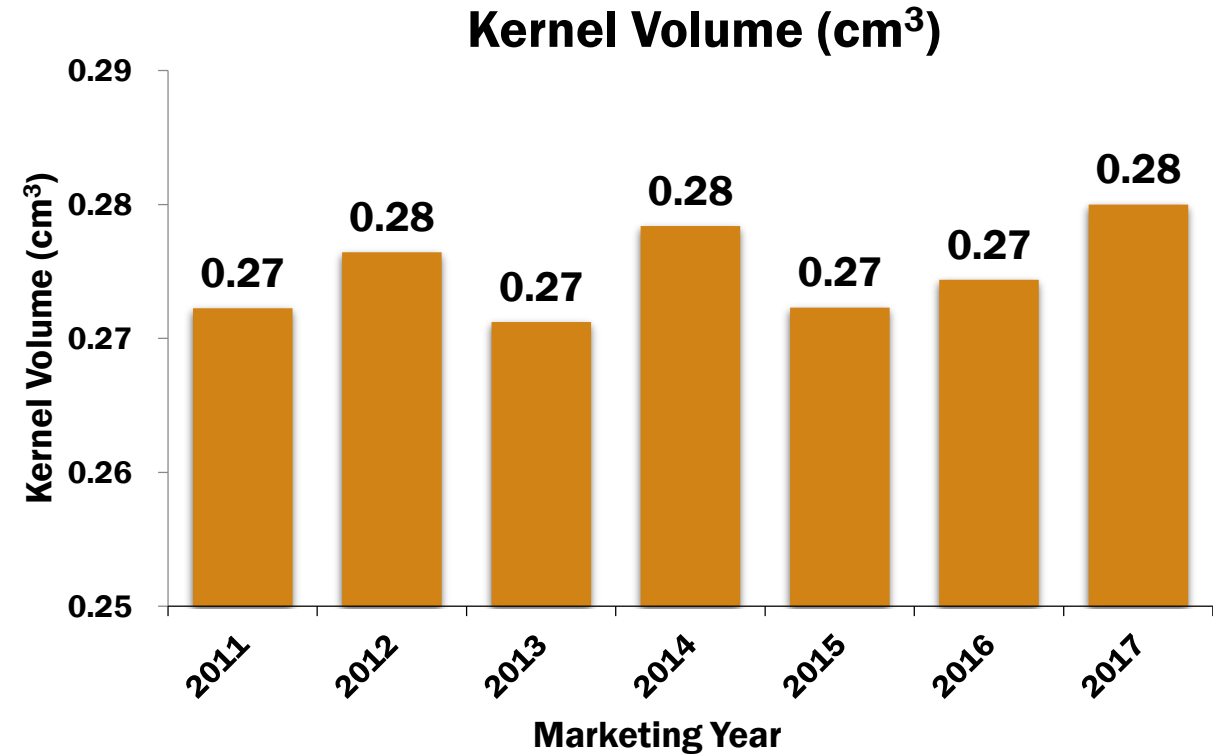
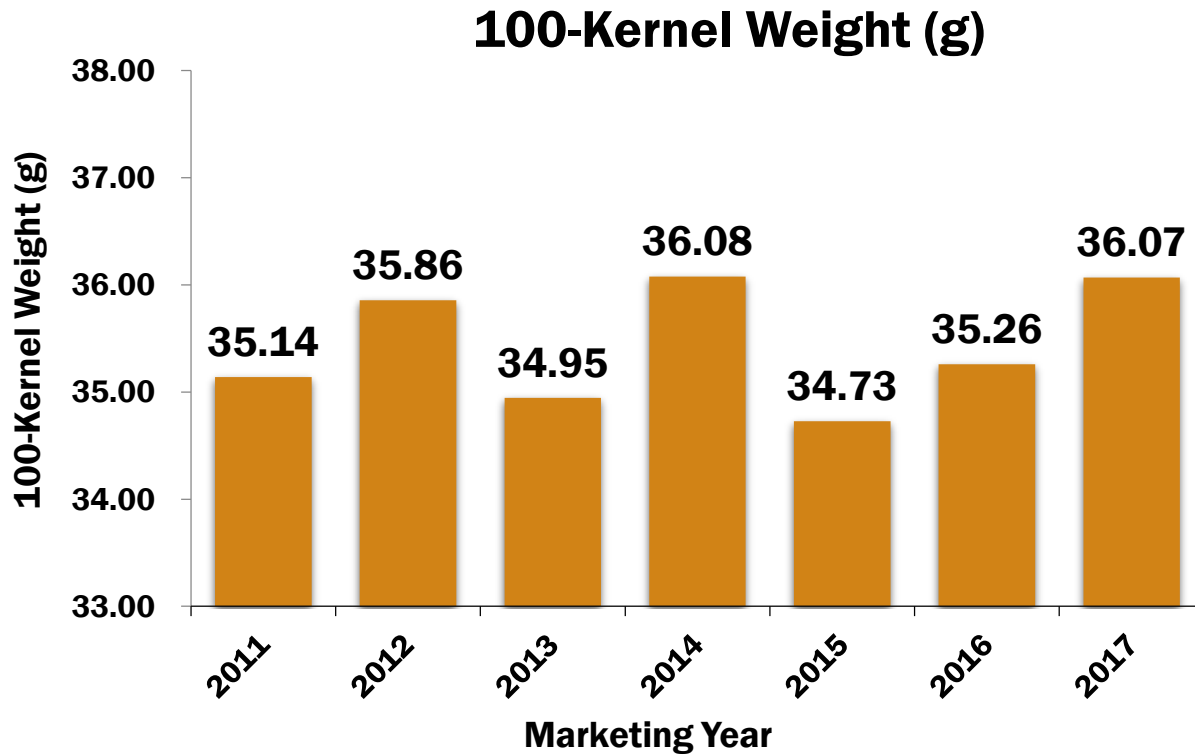


Historical U.S. Aggregate Averages: Physical Factors



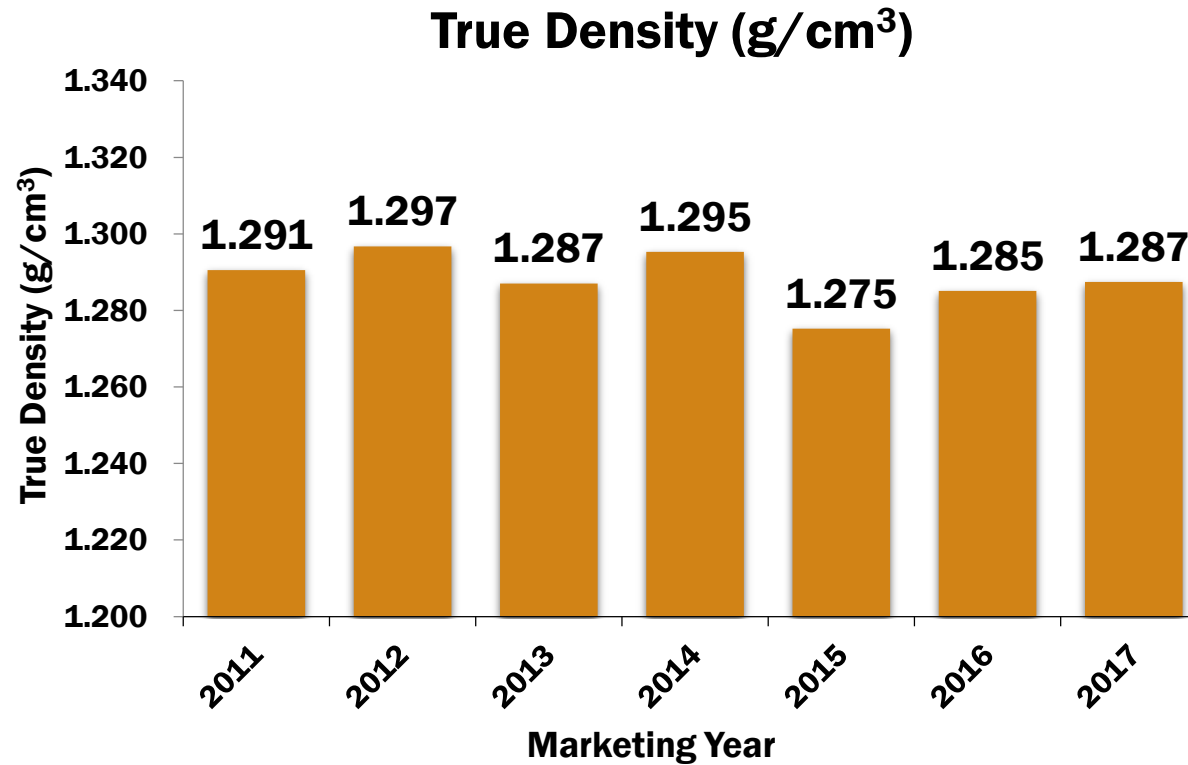


Historical U.S. Aggregate Averages: Physical Factors





Historical U.S. Aggregate Averages: Physical Factors



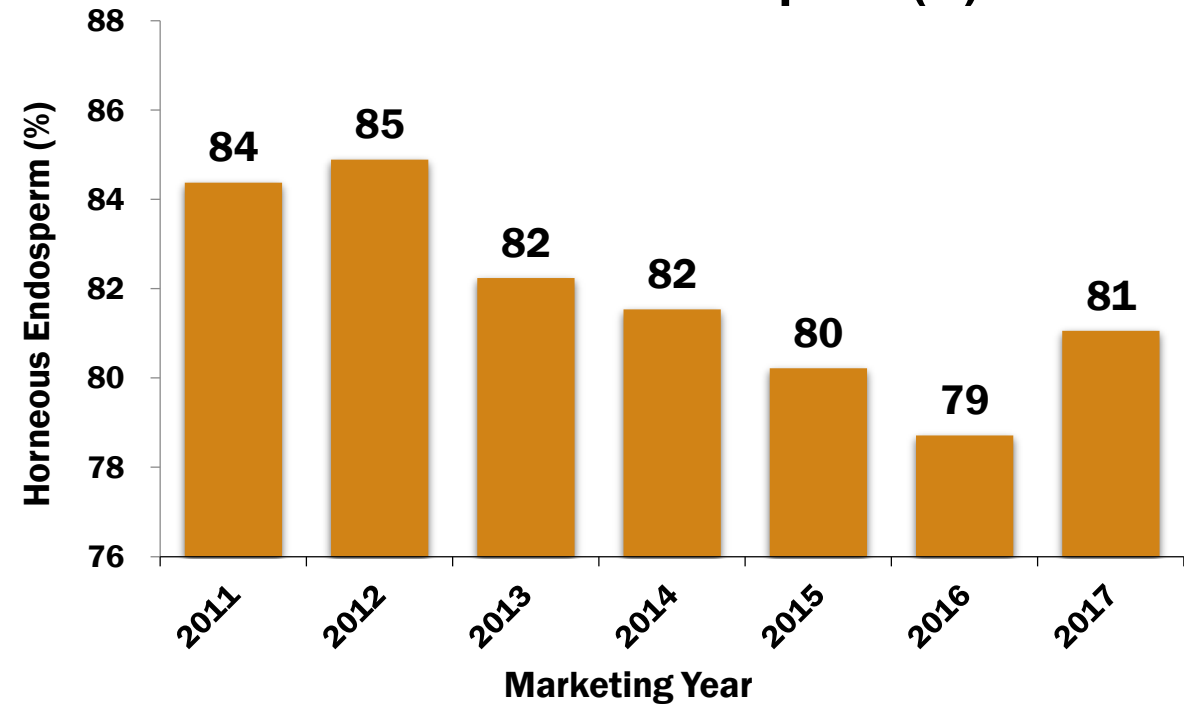


Historical U.S. Aggregate Averages: Physical Factors

Whole Kernels (%)



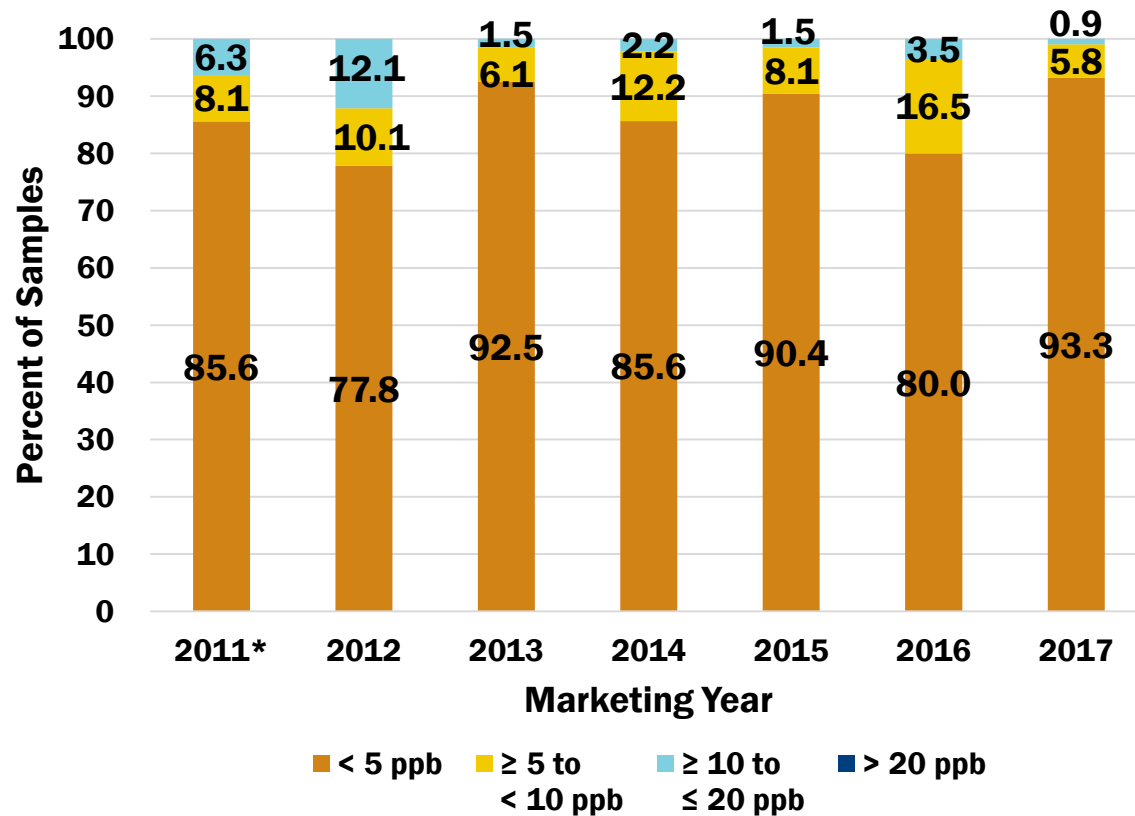
Horneous Endosperm (%)



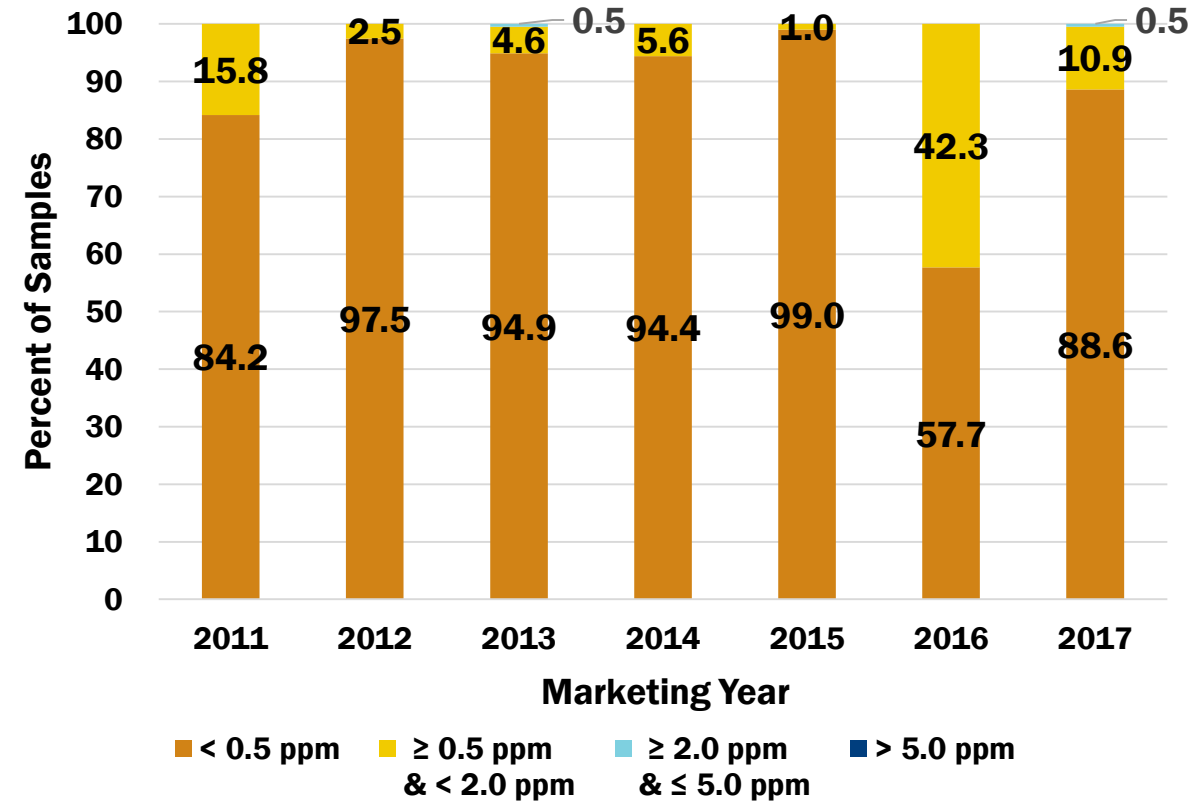


Historical Mycotoxin Results

Aflatoxin Results



Deoxynivalenol (DON) Results



*Excludes the results of 46 samples that were tested using qualitative testing methods. The results of these 46 samples were all ≤ 20 ppb.